



# PARTS REFERENCE LIST

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MODEL: PE800  
BE815L

**CONFIDENTIAL**

## MODEL\_LIST

[illegible]

## Country Code & Abbreviation of Country Name

| Country Code      | Abbr.      | Country Name      | Country Code  | Abbr.      | Country Name   | Country Code        | Abbr.      | Country Name         |
|-------------------|------------|-------------------|---------------|------------|----------------|---------------------|------------|----------------------|
| <b>USA/Canada</b> |            |                   | <b>Europe</b> |            |                | <b>Asia/Oceania</b> |            |                      |
| <b>200</b>        | <b>USA</b> | America           | <b>401</b>    | <b>ZAF</b> | South Africa   | <b>601</b>          | <b>KOR</b> | Korea                |
| <b>251</b>        | <b>CAN</b> | Canada            | <b>402</b>    | <b>EGY</b> | Egypt          | <b>603</b>          | <b>TWN</b> | Taiwan               |
|                   |            |                   | <b>411</b>    | <b>MUS</b> | Mauritius      | <b>604</b>          | <b>HKG</b> | Hong Kong            |
| <b>301</b>        | <b>PER</b> | Peru              |               |            |                | <b>605</b>          | <b>VNM</b> | Vietnam              |
| <b>302</b>        | <b>ARG</b> | Argentina         | <b>501</b>    | <b>IRE</b> | Ireland        | <b>606</b>          | <b>IDN</b> | Indonesia            |
| <b>303</b>        | <b>CHL</b> | Chile             | <b>502</b>    | <b>DEU</b> | Germany        | <b>607</b>          | <b>PHL</b> | Philippines          |
| <b>304</b>        | <b>PRY</b> | Paraguay          | <b>503</b>    | <b>BEL</b> | Belgium        | <b>608</b>          | <b>MYS</b> | Malaysia             |
| <b>305</b>        | <b>URY</b> | Uruguay           | <b>505</b>    | <b>UK</b>  | United Kingdom | <b>609</b>          | <b>SGP</b> | Singapore            |
| <b>306</b>        | <b>BRA</b> | Brazil            | <b>506</b>    | <b>FRA</b> | France         | <b>615</b>          | <b>IND</b> | India                |
| <b>307</b>        | <b>VEN</b> | Venezuela         | <b>507</b>    | <b>NOR</b> | Norway         | <b>616</b>          | <b>THA</b> | Thailand             |
| <b>308</b>        | <b>MEX</b> | Mexico            | <b>508</b>    | <b>NLD</b> | Netherlands    | <b>622</b>          | <b>CHN</b> | China                |
| <b>309</b>        | <b>COL</b> | Colombia          | <b>509</b>    | <b>AUT</b> | Austria        |                     | <b>MMR</b> | Myanmar              |
| <b>310</b>        | <b>PAN</b> | Panama            | <b>510</b>    | <b>GRC</b> | Greece         |                     |            |                      |
| <b>318</b>        | <b>GTM</b> | Guatemala         | <b>511</b>    | <b>SWE</b> | Sweden         | <b>701</b>          | <b>AUS</b> | Australia            |
| <b>324</b>        | <b>GUF</b> | FR. Guiana        | <b>515</b>    | <b>ESP</b> | Spain          | <b>702</b>          | <b>NZL</b> | New Zealand          |
| <b>330</b>        | <b>BRB</b> | Barabados         | <b>516</b>    | <b>PRT</b> | Portugal       |                     |            |                      |
| <b>399</b>        | <b>-</b>   | Latin Ameriva 2&5 | <b>517</b>    | <b>ITA</b> | Italy          | <b>902</b>          | <b>ISR</b> | Israel               |
|                   |            |                   | <b>519</b>    | <b>FIN</b> | Finland        | <b>903</b>          | <b>SYR</b> | Syria                |
|                   |            |                   | <b>520</b>    | <b>CHE</b> | Switzerland    | <b>904</b>          | <b>TUR</b> | Turkey               |
|                   |            |                   | <b>521</b>    | <b>DNK</b> | Denmark        | <b>905</b>          | <b>JOR</b> | Jordan               |
|                   |            |                   | <b>524</b>    | <b>MLT</b> | Malta          | <b>906</b>          | <b>KWT</b> | Kuwait               |
|                   |            |                   | <b>550</b>    | <b>EEU</b> | East Europe    | <b>908</b>          | <b>SAU</b> | Saudi Arabia         |
|                   |            |                   | <b>556</b>    | <b>RUS</b> | Russia         | <b>909</b>          | <b>IRQ</b> | Iraq                 |
|                   |            |                   | <b>599</b>    | <b>NEU</b> | North Europe   | <b>910</b>          | <b>IRN</b> | Iran                 |
|                   |            |                   |               | <b>CZE</b> | Czech          | <b>911</b>          | <b>CYP</b> | Cyprus               |
|                   |            |                   |               | <b>POL</b> | Poland         | <b>915</b>          | <b>UAE</b> | United Arab Emirates |
|                   |            |                   |               | <b>HUN</b> | Hungary        |                     |            |                      |
|                   |            |                   |               | <b>ROU</b> | Romania        |                     |            |                      |
|                   |            |                   |               | <b>LVA</b> | Latvia         |                     |            |                      |

## Meaning of marks

H : High mortality parts

R/H : Recommend spare parts & High mortality parts

R : Recommend spare parts

| No. | CODE      | NAME            | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|-----------------|-------|------|------------|-----|
| 1   | XA9644050 | T BELT          |       |      |            | H   |
| 2   | XA8474051 | UPSET 4X12 DB   |       |      |            |     |
| 3   | XA9652150 | MOTOR FAN       |       |      |            |     |
| 4   | XG8451001 | MAIN MOTOR ASSY |       |      |            | R/H |
| 5   | XA9649050 | FENDER RUBBER   |       |      |            |     |
| 6   | XC0443051 | SPACER 4X7      |       |      |            |     |
| 7   | XE1142001 | NEEDLE PLATE    |       |      |            | R   |
| 8   | XC6404051 | SCREW,FLAT M4   |       |      |            |     |
| 9   | 062400816 | SCREW, PAN M4X8 |       |      |            |     |
| 10  | XC5863251 | CUTTER BRACKET  |       |      | 1000055773 | ✓   |
| 11  | XC5882051 | *1 FIXED KNIFE  |       |      |            |     |
| 12  | S32476001 | COLLAR, M-KNIFE |       |      |            |     |

There is additional information  
at the bottom of the list.

There is additional information  
on the last page.

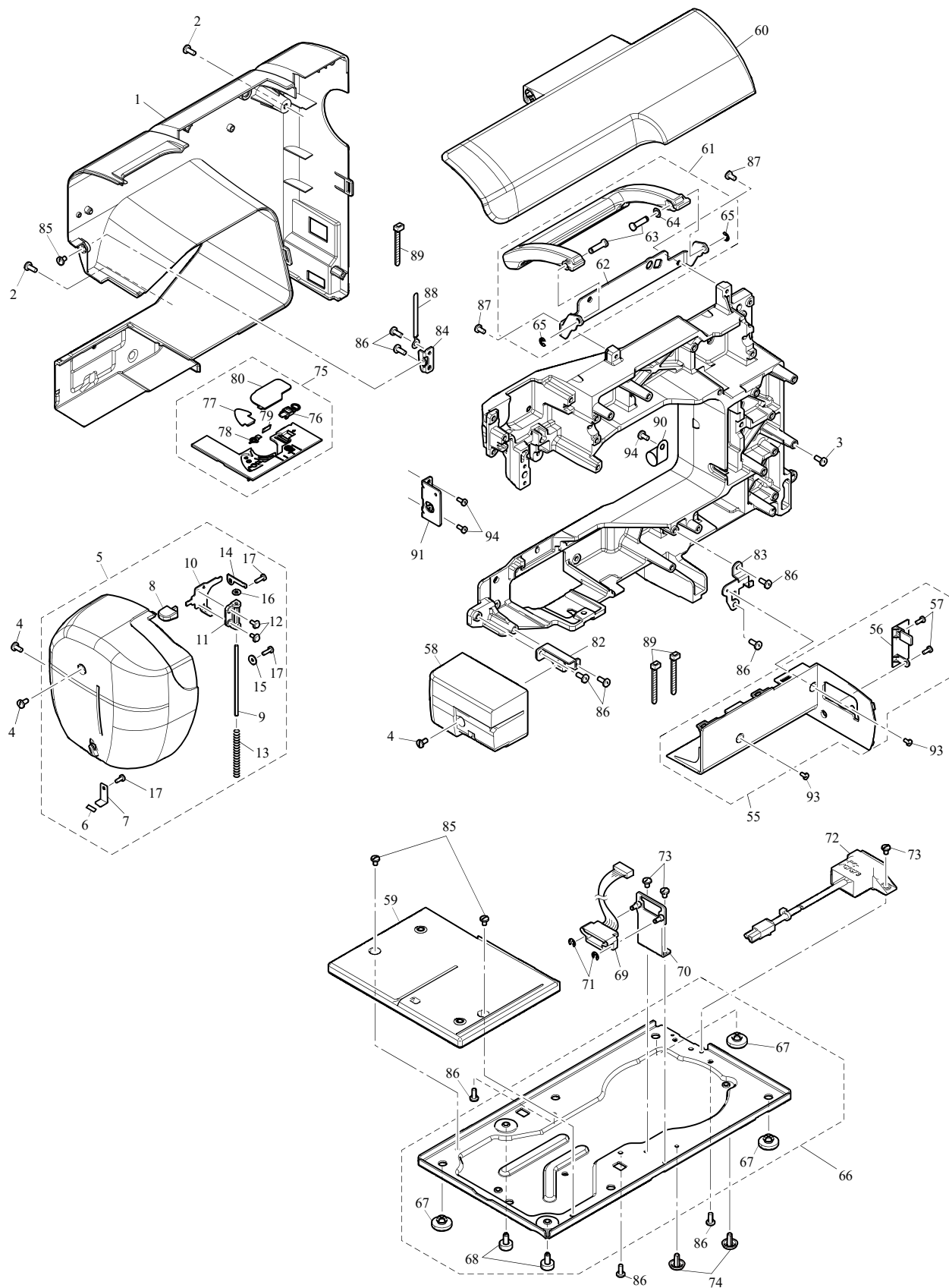
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Note on parts:

We keep performance parts for this product for at least 8 years after this model is discontinued.  
Performance parts are the necessary parts to maintain the function of the product.

# (1)-1\_MAIN FRAME / COVER (1/2)



## (1)-1\_MAIN FRAME / COVER (1/2)

| No. | CODE      | NAME                             | MODEL  | SPEC | REMARKS    | R/H |
|-----|-----------|----------------------------------|--------|------|------------|-----|
| 1   | XG5872001 | REAR COVER                       |        |      |            |     |
| 2   | XC7568051 | SCREW, PAN(S/P WASHER)M4X14      |        |      |            |     |
| 3   | 085411416 | TAPTITE BIND B M4X14             |        |      |            |     |
| 4   | XC7566051 | SCREW, PAN(S/P WASHER)M4X8       |        |      |            |     |
| 5   | XG4347001 | FACE PLATE ASSY                  |        |      |            |     |
| 6   | XG2930001 | CUTTER BLADE ASSY                |        |      | 2000016568 |     |
| 7   | XE1435001 | FACE PLATE CUTTER HOLDER         |        |      |            |     |
| 8   | XF8546101 | NEEDLE THREAD LEVER KNOB         |        |      | 2000021071 |     |
| 9   | XC9386051 | NEEDLE THREAD LEVER SHAFT        |        |      |            |     |
| 10  | XG4482001 | NEEDLE THREAD LEVER              |        |      |            |     |
| 11  | XD0119050 | NEEDLE THREAD LEVER SLIDER       |        |      |            |     |
| 12  | XA8390021 | SCREW                            |        |      |            |     |
| 13  | XC9388051 | THREAD THROUGH LEVER SPRING      |        |      |            |     |
| 14  | XA6320050 | SHAFT PRESSER PLATE              |        |      |            |     |
| 15  | XA5525051 | WASHER,PLAIN                     |        |      |            |     |
| 16  | XC0508020 | RUBBER WASHER                    |        |      |            |     |
| 17  | 085311016 | TAPTITE BIND B M3X10             |        |      |            |     |
| 55  | XG5706101 | *1 FREE ARM FRONT COVER ASSY EMB |        |      |            |     |
| 56  | XF8636001 | CONNECT COVER HOLDER             |        |      |            |     |
| 57  | 136681021 | TAPTITE, BIND B M3X8             |        |      |            |     |
| 58  | XG3853101 | FREE ARM COVER                   |        |      |            |     |
| 59  | XG3852001 | BASE PLATE COVER                 |        |      |            |     |
| 60  | XG4252003 | TOP COVER                        |        |      |            |     |
| 61  | XG4351001 | HANDLE ASSY                      |        |      |            |     |
| 62  | XG3877001 | HANDLE HOLDER                    |        |      |            |     |
| 63  | XF8666001 | HANDLE SHAFT                     |        |      |            |     |
| 64  | XF9413001 | WAVE-SHAPE SPRING WASHER         |        |      |            |     |
| 65  | 048040346 | RETAINING RING E4                |        |      |            |     |
| 66  | XG4324001 | BASE PLATE ASSEMBLY              |        |      |            |     |
| 67  | XA1805021 | BASE RUBBER A                    |        |      |            |     |
| 68  | XE1973001 | ADJUSTING SCREW ASSY             |        |      |            |     |
| 69  | XF9395001 | LEAD WIRE ASSY MAIN-EMB UNIT     |        |      |            |     |
| 70  | XF8682001 | CONNECTOR HOLDER ASSY            |        |      |            |     |
| 71  | 048030346 | RETAINING RING E3                |        |      |            |     |
| 72  | XH2111001 | LEAD WIRE ASSY INLET M2SEW US    | PE800  |      | 2000020346 |     |
| 72  | D01NU0001 | LEAD WIRE ASSY INLET 7.4 EU      | BE815L |      | 2000018921 |     |
| 73  | 060400616 | SCREW BIND M4X6                  |        |      |            |     |
| 74  | XF5650001 | SCREW CAP                        |        |      |            |     |
| 75  | XF8692301 | NEEDLE PLATE B ASSY              |        |      |            |     |
| 76  | XC7371022 | SLIDE BUTTON                     |        |      |            |     |
| 77  | XD1666052 | CUTTER COVER                     |        |      |            |     |
| 78  | XH3369001 | NEEDLE PLATE COVER SPRING        |        |      |            |     |
| 79  | XG2930001 | CUTTER BLADE ASSY                |        |      | 2000016568 |     |
| 80  | XH1054001 | NEEDLE PLATE COVER SUPPLY ASSY   |        |      |            |     |

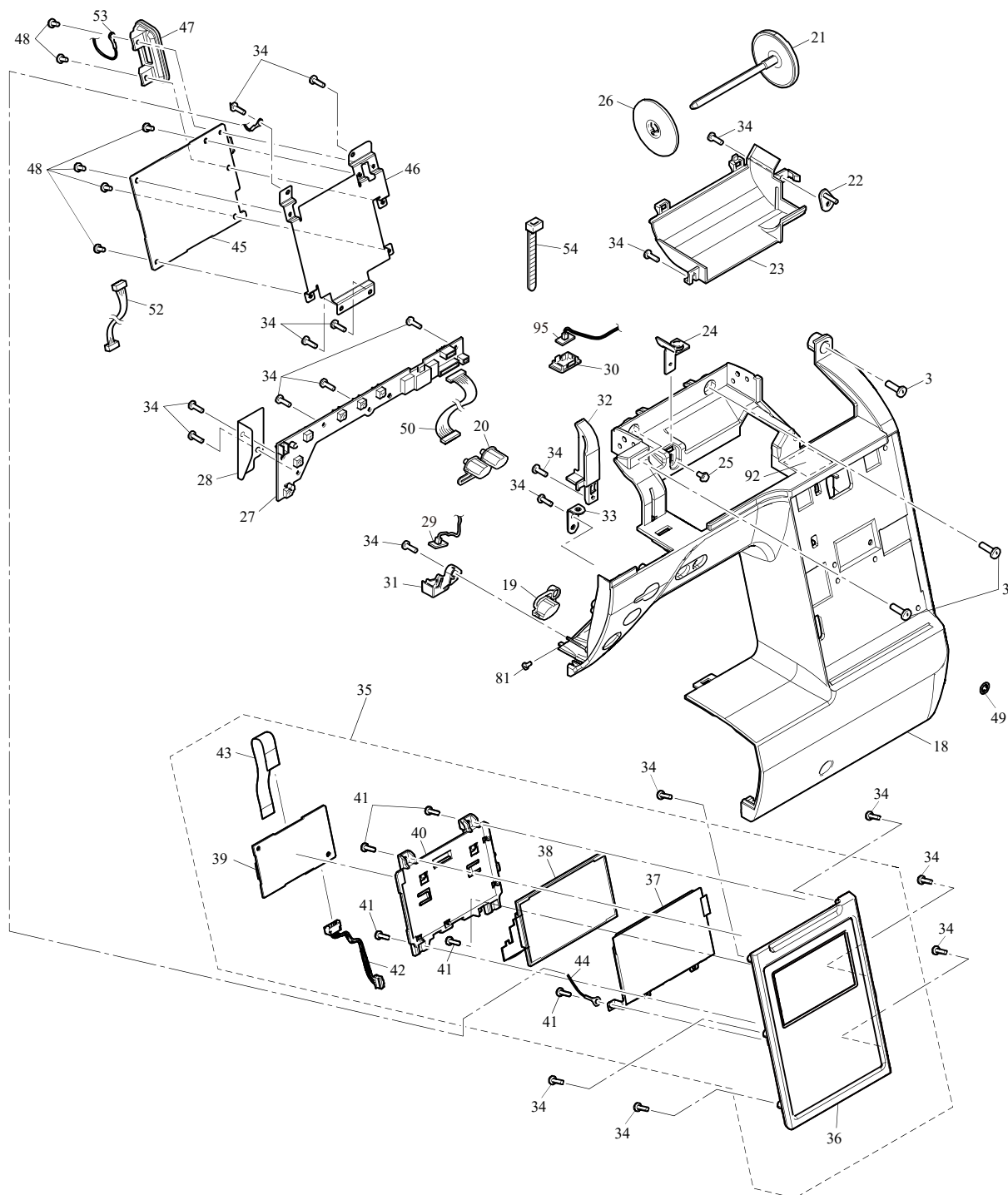
\*1 Please be sure to replace FREE ARM FRONT COVER and FRONT COVER at the same time.

## (1)-1\_MAIN FRAME / COVER (1/2)

| No. | CODE      | NAME                         | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|------------------------------|-------|------|---------|-----|
| 82  | XH2388001 | FREE ARM PLATE               |       |      |         |     |
| 83  | XG3861001 | FREE ARM FRONT COVER PLATE   |       |      |         |     |
| 84  | XF8694001 | REAR COVER PLATE             |       |      |         |     |
| 85  | 060400616 | SCREW BIND M4X6              |       |      |         |     |
| 86  | XG9421001 | TAPTITE BIND S M4X10         |       |      |         |     |
| 87  | 060400816 | SCREW BIND M4X8              |       |      |         |     |
| 88  | XG0870001 | COATING CLIP                 |       |      |         |     |
| 89  | X53169020 | BAND                         |       |      |         |     |
| 90  | XG0393001 | CORD CLAMP                   |       |      |         |     |
| 91  | XG3859001 | FACE PLATE HOLDER            |       |      |         |     |
| 93  | 0A5300606 | SCREW PAN (S/P WASHER) M3X6  |       |      |         |     |
| 94  | 0A5401006 | SCREW PAN (S/P WASHER) M4X10 |       |      |         |     |



(1)-2\_MAIN FRAME / COVER (2/2)



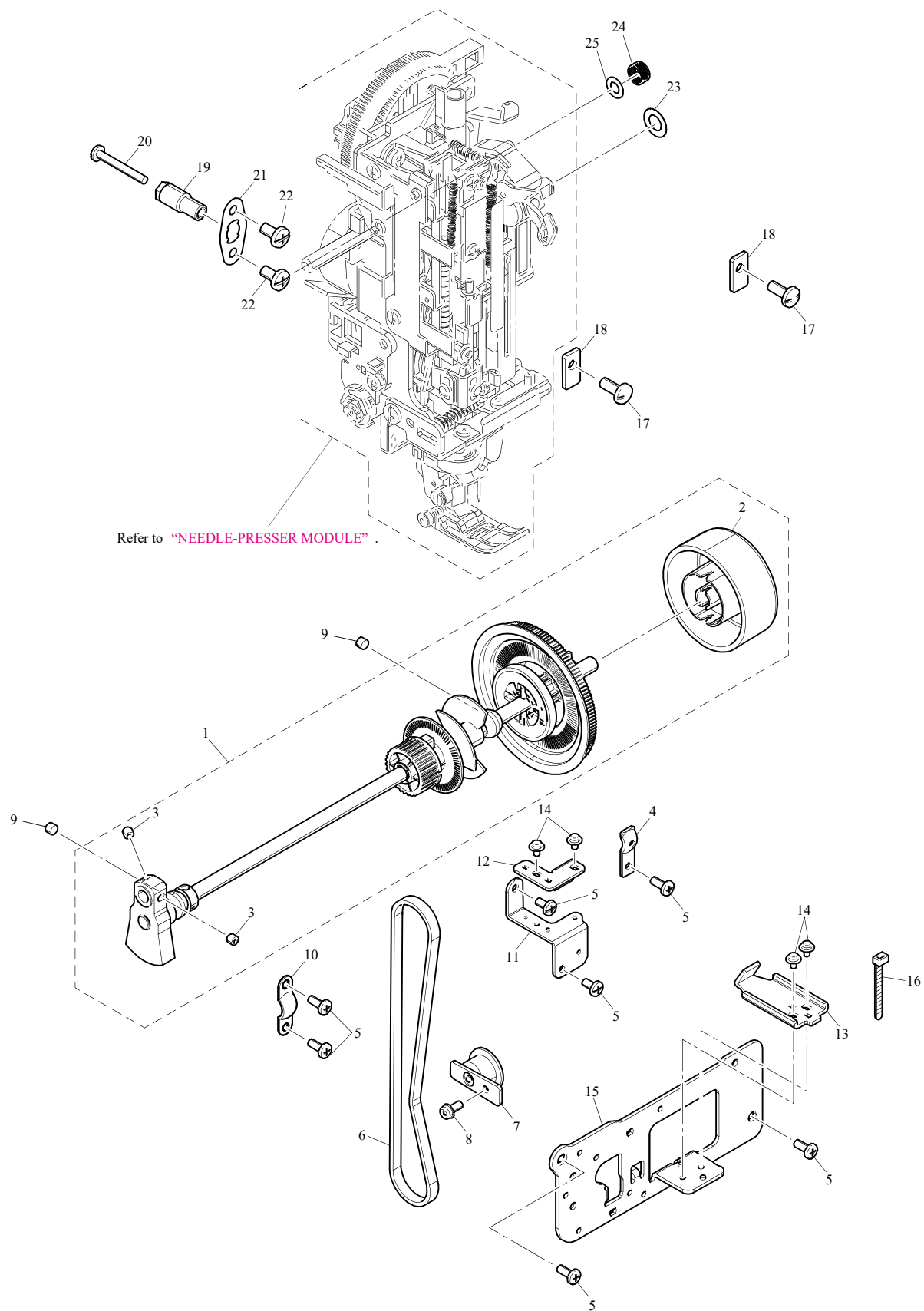
## (1)-2\_MAIN FRAME / COVER (2/2)

| No. | CODE      | NAME                           | MODEL  | SPEC | REMARKS    | R/H |
|-----|-----------|--------------------------------|--------|------|------------|-----|
| 3   | 085411416 | TAPTITE BIND B M4X14           |        |      |            |     |
| 18  | XH1517101 | *1 FRONT COVER                 | PE800  |      |            |     |
| 18  | XH4524101 | *2 FRONT COVER                 | BE815L |      |            |     |
| 19  | XG5621001 | SS BUTTON                      |        |      |            |     |
| 20  | XG4246001 | OPERATION BUTTON               |        |      |            |     |
| 21  | XG7610001 | SPOOL PIN                      |        |      |            |     |
| 22  | XC9690051 | SPOOL PIN HOLDER ASSY          |        |      |            |     |
| 23  | XG3857001 | THREAD BOBBIN COVER            |        |      |            |     |
| 24  | XC9693451 | BOBBIN WINDER GUIDE ASSY       |        |      |            |     |
| 25  | XA8390021 | SCREW                          |        |      |            |     |
| 26  | XE1372003 | SPOOL PRESSER C                |        |      |            |     |
| 27  | XG3734001 | SSVR PCB ASSY NEXT FEMB7.4     |        |      |            |     |
| 28  | XF8591101 | SSVR INSULATION SHEET          |        |      |            |     |
| 29  | D01PT3001 | LED PCB SUPPLY ASSY            |        |      |            |     |
| 30  | XF8592001 | LED LAMP COVER                 |        |      |            |     |
| 31  | XF8593001 | LED LAMP COVER R               |        |      |            |     |
| 32  | XG4248001 | THREAD GUIDE COVER             |        |      |            |     |
| 33  | XG3860001 | COVER HOLDER PLATE             |        |      |            |     |
| 34  | 085311016 | TAPTITE BIND B M3X10           |        |      |            |     |
| 35  | XH1522001 | *3 LCD UNIT SUPPLY ASSY PE800  |        |      |            |     |
| 35  | XH4531001 | *4 LCD UNIT SUPPLY ASSY BE815L |        |      |            |     |
| 36  | XH1523001 | PN PLATE SUPPLY ASSY PE800     | PE800  |      |            |     |
| 36  | XH4532001 | PN PLATE SUPPLY ASSY BE815L    | BE815L |      |            |     |
| 37  | XG1325001 | TOUCH PANEL SUPPLY ASSY        |        |      |            |     |
| 38  | XH4934001 | *5 LCD SUPPLY ASSY             |        |      |            |     |
| 39  | XF8985001 | LCD RELAY PCB ASSY             |        |      |            |     |
| 40  | XG3845001 | PANEL COVER LID                |        |      |            |     |
| 41  | 085311016 | TAPTITE BIND B M3X10           |        |      |            |     |
| 42  | XF9390001 | LEAD WIRE ASSY ELECSW-LCD R    |        |      |            |     |
| 43  | XF9388001 | FLEXIBLE FLAT CABLE:SML2CD-24  |        |      |            |     |
| 44  | XG0284001 | LEAD WIRE ASSY NEXTF LCD FRAME |        |      |            |     |
| 45  | XG7045001 | PANEL PCB SUPPLY ASSY EMB/B_US |        |      |            |     |
| 46  | XF8632001 | BOARD PLATE                    |        |      |            |     |
| 47  | XF8633001 | USB COVER                      |        |      |            |     |
| 48  | D01P5X001 | SCREW BIND M3X6                |        |      | 2000017308 |     |
| 49  | 146200021 | RETAINING RING, CS4            |        |      |            |     |
| 50  | XF9384001 | LEAD WIRE ASSY SSVR NEXT F     |        |      |            |     |
| 52  | XF9387001 | LEAD WIRE ASSY MAIN-PANEL      |        |      |            |     |
| 53  | XG5095001 | LEAD WIRE ASSY PANEL USB FG7.4 |        |      |            |     |
| 54  | X53169020 | BAND                           |        |      |            |     |
| 81  | XC4433051 | SCREW,PAN(T WASHER)M3X6        |        |      |            |     |
| 92  | XG1971001 | SPOOL THREAD GUIDE LABEL       |        |      |            |     |
| 95  | D01REP001 | FUTOKORO LED PCB SUPPLY ASSY   |        |      |            |     |

\*1 -\*2 Please be sure to replace FREE ARM FRONT COVER and FRONT COVER at the same time.

\*3 -\*5 When replacing the LCD UNIT or LCD, refer to the Service Manual to perform the switching of display setting.

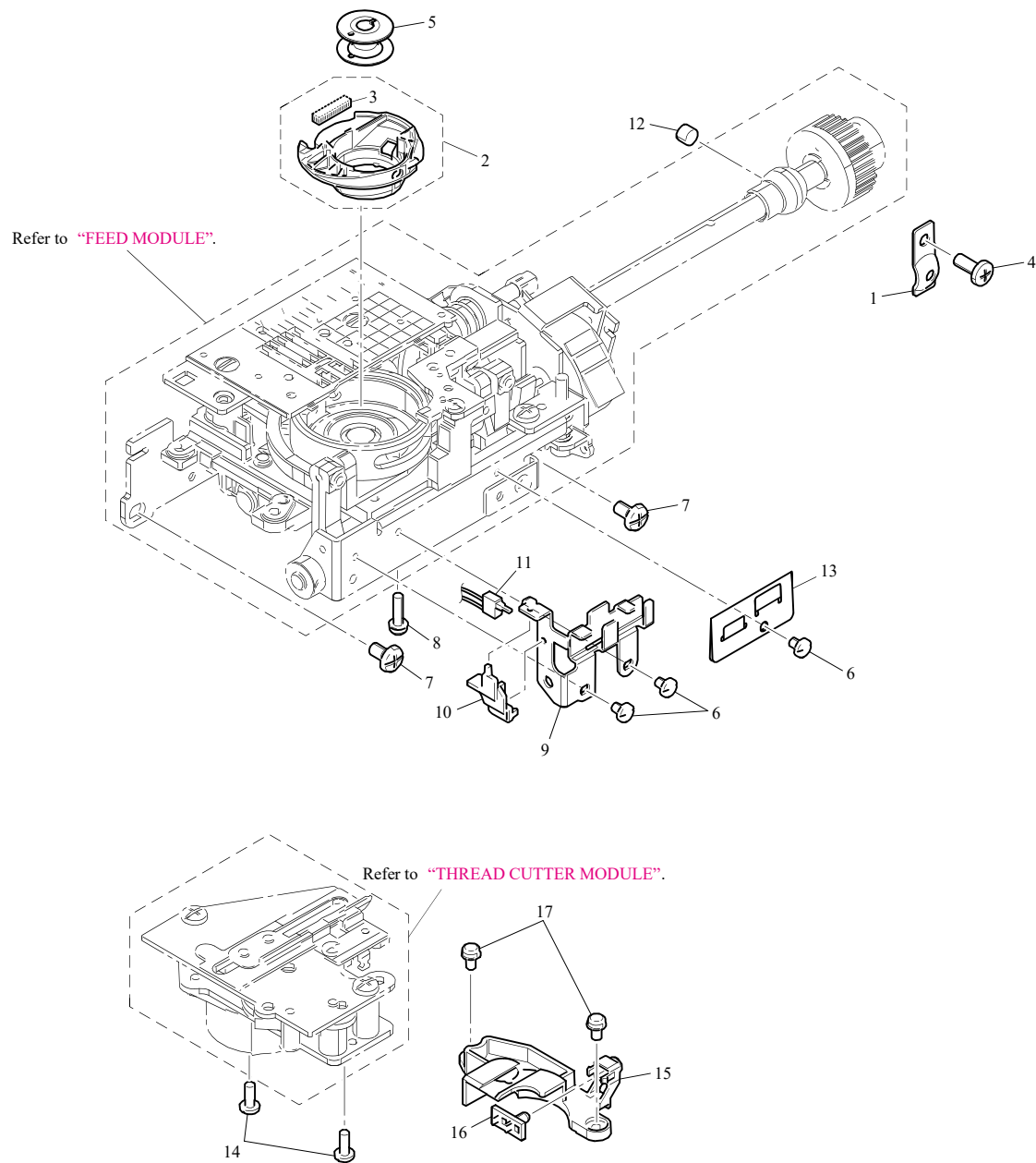
## (2)\_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



## (2)\_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

| No. | CODE      | NAME                           | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|--------------------------------|-------|------|------------|-----|
|     |           | UPPER SHAFT MECHANISM          |       |      |            |     |
| 1   | XG5249101 | UPPER SHAFT SUPPLY ASSY        |       |      | 2000020755 |     |
| 2   | XF8713001 | PULLEY                         |       |      |            |     |
| 3   | 012500532 | SET SCREW SOCKET (FT) M5X5     |       |      |            |     |
| 4   | XF9405001 | BUSHING PRESSER                |       |      |            |     |
| 5   | XG9421001 | TAPTITE,BIND S M4X10           |       |      |            |     |
| 6   | XG3557001 | T BELT 420-5GT-6               |       |      | 2000022005 |     |
| 7   | XE3581001 | TENSION PULLEY ASSEMBLY        |       |      |            |     |
| 8   | 138172021 | SCREW,PAN(S/P WASHER)M4X10     |       |      |            |     |
| 9   | XC3183051 | FELT                           |       |      |            |     |
| 10  | XC2567021 | BUSHING PRESSER A              |       |      |            |     |
| 11  | XF9498001 | BELT SUPPORT UPPER             |       |      |            |     |
| 12  | XF9499001 | BELT SUPPORT UPPER ADJUST      |       |      |            |     |
| 13  | XF9500001 | BELT SUPPORT LOWER ADJUST      |       |      |            |     |
| 14  | 0A5300606 | SCREW PAN (S/P WASHER) M3X6    |       |      |            |     |
| 15  | XG3881001 | SPM HOLDER                     |       |      |            |     |
| 16  | X53169020 | BAND                           |       |      |            |     |
|     |           |                                |       |      |            |     |
|     |           | NEEDLE BAR / PRESSER FOOT UNIT |       |      |            |     |
| 17  | XG9421001 | TAPTITE,BIND S M4X10           |       |      |            |     |
| 18  | X50532021 | PRESSER PLATE                  |       |      |            |     |
| 19  | XC4905121 | ADJUSTING SCREW                |       |      |            |     |
| 20  | 0603025F6 | SCREW BIND M3X25               |       |      |            |     |
| 21  | XC6056120 | PLATE SPRING                   |       |      |            |     |
| 22  | 060400516 | SCREW BIND M4X5                |       |      |            |     |
| 23  | X53330020 | WASHER                         |       |      |            |     |
| 24  | XG2065001 | SPRING                         |       |      |            |     |
| 25  | XF9096001 | WASHER                         |       |      |            |     |

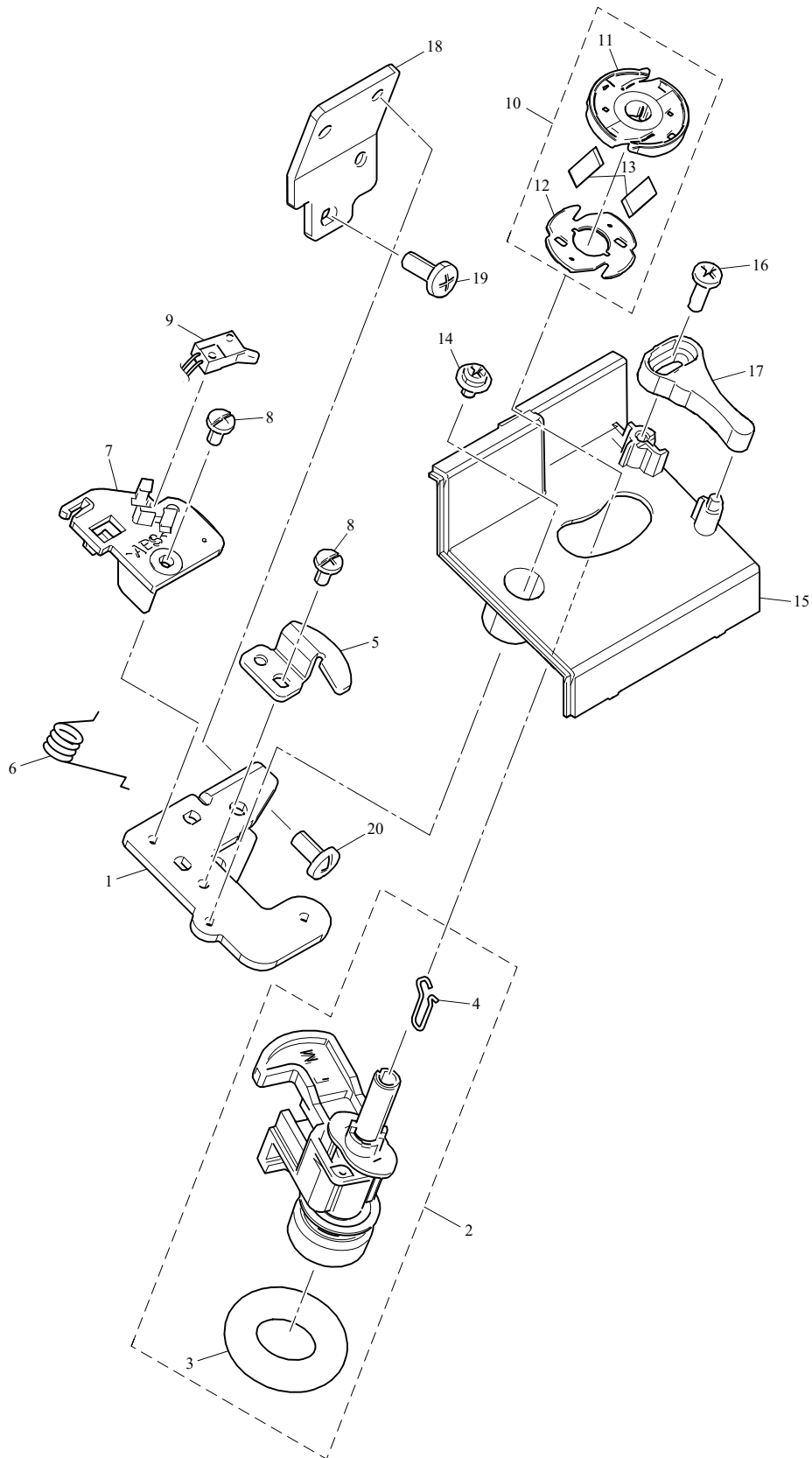
### (3)\_FEED / THREAD CUTTING UNIT



### (3)\_FEED / THREAD CUTTING UNIT

| No. | CODE      | NAME                         | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|------------------------------|-------|------|---------|-----|
|     |           | FEED UNIT                    |       |      |         |     |
| 1   | 132421021 | BUSHING PRESSER              |       |      |         |     |
| 2   | XG0871101 | INNER ROTARY HOOK ASSY       |       |      |         |     |
| 3   | XG3647001 | PILE                         |       |      |         |     |
| 4   | XG9421001 | TAPTITE,BIND S M4X10         |       |      |         |     |
| 5   | ACC       | BOBBIN                       |       |      |         |     |
| 6   | 060300416 | SCREW BIND M3X4              |       |      |         |     |
| 7   | XE1489001 | STUD SCREW M4                |       |      |         |     |
| 8   | 0A5301206 | SCREW PAN (S/P WASHER) M3X12 |       |      |         |     |
| 9   | XF8855001 | LEAD WIRE GUIDE HOLDER       |       |      |         |     |
| 10  | XG0260001 | SENSOR HOLDER                |       |      |         |     |
| 11  | XG0333001 | NEEDLE PLATE B SWITCH ASSY   |       |      |         |     |
| 12  | XC3183051 | FELT                         |       |      |         |     |
| 13  | XG1076001 | FEED UNIT INSULATION SHEET   |       |      |         |     |
|     |           |                              |       |      |         |     |
|     |           | THREAD CUTTING UNIT          |       |      |         |     |
| 14  | 060300816 | SCREW BIND M3X8              |       |      |         |     |
| 15  | XC9199021 | SENSOR HOLDER                |       |      |         |     |
| 16  | XG0345001 | ASSY:PHOTO TRANSISTOR NEXT F |       |      |         |     |
| 17  | 0A4300606 | SCREW PAN (S/P WASHER) M3X6  |       |      |         |     |

## (4)\_BOBIN WINDING MECHANISM

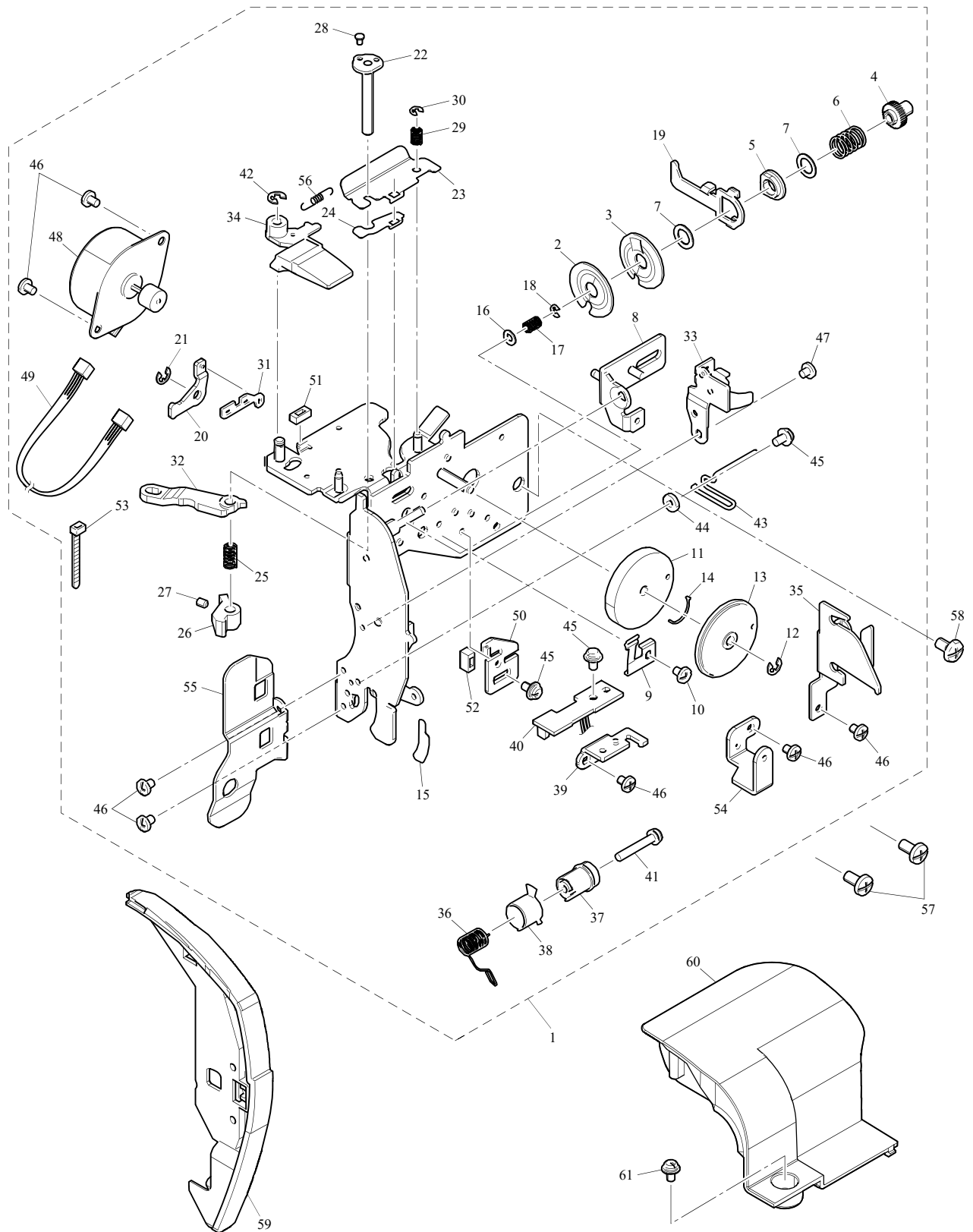


## (4)\_BOBIN WINDING MECHANISM

| No. | CODE      | NAME                        | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|-----------------------------|-------|------|------------|-----|
| 1   | XF8864001 | BOBBIN WINDER ASSY HOLDER   |       |      |            |     |
| 2   | XF8865301 | BOBBIN WINDER ASSY          |       |      |            |     |
| 3   | 120448021 | BOBBIN WINDER RUBBER BAND   |       |      |            |     |
| 4   | XZ5039001 | BOBBIN WINDER SHAFT SPRING  |       |      |            |     |
| 5   | XG2787001 | BOBBIN WINDER SHAFT STOPPER |       |      |            |     |
| 6   | XF9712001 | BOBBIN WINDER SPRING        |       |      |            |     |
| 7   | XG4321001 | BOBBIN WINDER SW HOLDER     |       |      |            |     |
| 8   | D01P5X001 | SCREW BIND M3X6             |       |      | 2000017308 |     |
| 9   | XC2612051 | SW ASSY:BW-F                |       |      |            |     |
| 10  | XF9127001 | BOBBIN BASE ASSY            |       |      |            |     |
| 11  | XF9128001 | BOBBIN BASE                 |       |      |            |     |
| 12  | XF9129001 | BOBBIN THREAD CUTTER HOLDER |       |      |            |     |
| 13  | XG2930001 | CUTTER BLADE ASSY           |       |      |            |     |
| 14  | 0A5300606 | SCREW PAN (S/P WASHER) M3X6 |       |      |            |     |
| 15  | XG5633001 | BOBBIN WINDER COVER         |       |      |            |     |
| 16  | XF7196001 | TAPTITE PAN P (S/P W) 3X14  |       |      |            |     |
| 17  | XG3885001 | BOBBIN PRESSER              |       |      |            |     |
| 18  | XF8872101 | BW UNIT HOLDER              |       |      |            |     |
| 19  | 060401016 | SCREW BIND M4X10            |       |      |            |     |
| 20  | 060400816 | SCREW BIND M4X8             |       |      |            |     |



## (5)\_NEEDLE THREADING MECHANISM



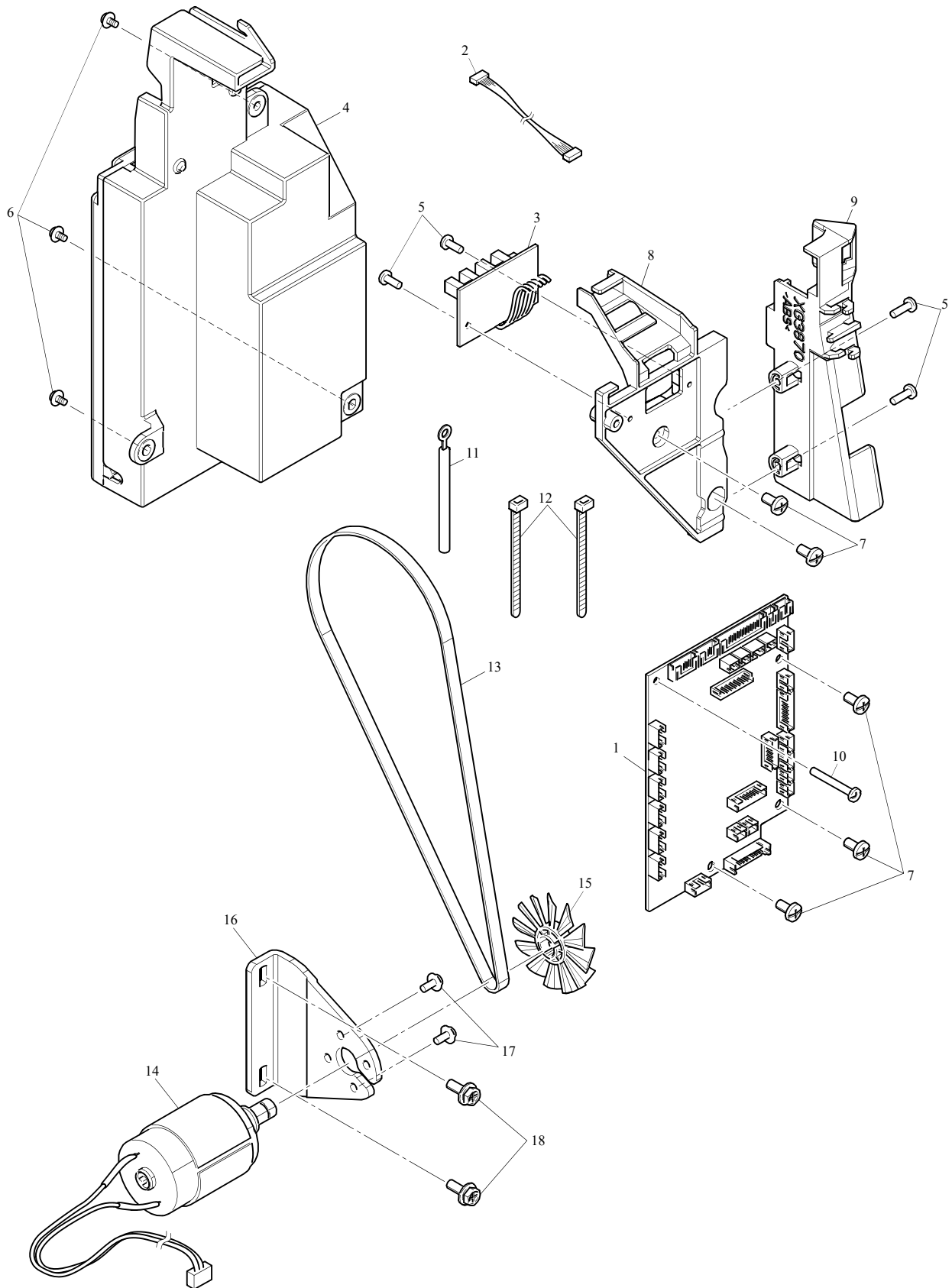
## (5)\_NEEDLE THREADING MECHANISM

| No. | CODE      | NAME                           | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|--------------------------------|-------|------|---------|-----|
| 1   | XG1334301 | THREAD TENSION U SUPPLY ASSY   |       |      |         |     |
| 2   | XA0083151 | TENSION DISC A                 |       |      |         |     |
| 3   | XC2626151 | TENSION DISC B                 |       |      |         |     |
| 4   | XF8877001 | TENSION ADJUSTING SCREW        |       |      |         |     |
| 5   | XA1388021 | TENSION DISC WASHER            |       |      |         |     |
| 6   | XA9900051 | THREAD TENSIONS PRING          |       |      |         |     |
| 7   | XD0573021 | WASHER                         |       |      |         |     |
| 8   | XF8880101 | TENSION PLATE ASSY             |       |      |         |     |
| 9   | XF8882101 | SPRING PLATE                   |       |      |         |     |
| 10  | 060300416 | SCREW BIND M3X4                |       |      |         |     |
| 11  | XG1022001 | THREAD TENSION CAM             |       |      |         |     |
| 12  | 048030346 | RETAINING RING E3              |       |      |         |     |
| 13  | XZ0170051 | THREAD TENSION GEAR COVER      |       |      |         |     |
| 14  | X56323021 | SPRING                         |       |      |         |     |
| 15  | XA9935050 | SPRING TAPE                    |       |      |         |     |
| 16  | XG5717001 | TENSION DISC RELEASE WASHER    |       |      |         |     |
| 17  | X57605051 | SPRING                         |       |      |         |     |
| 18  | 048020346 | RETAINING RING E2              |       |      |         |     |
| 19  | XC9444151 | DISK WASHER HOLDER             |       |      |         |     |
| 20  | XG0776001 | TENSION RELEASER LINK          |       |      |         |     |
| 21  | 048030346 | RETAINING RING E3              |       |      |         |     |
| 22  | XC2638151 | TENSION PRESSURE ASSY          |       |      |         |     |
| 23  | XC9115151 | TENSION PLATE                  |       |      |         |     |
| 24  | XC7927151 | SPACER                         |       |      |         |     |
| 25  | XG0732001 | SPRING                         |       |      |         |     |
| 26  | XC2640051 | TENSION RELEASE CAM            |       |      |         |     |
| 27  | 012300432 | SET SCREW SOCKET (FT) M3X4     |       |      |         |     |
| 28  | X57363051 | POWER LOCK 2X3                 |       |      |         |     |
| 29  | X57605051 | SPRING                         |       |      |         |     |
| 30  | 048020346 | RETAINING RING E2              |       |      |         |     |
| 31  | XG0777001 | SHUTTER RELEASER LINK          |       |      |         |     |
| 32  | XG0778001 | THREAD SHUTTER LINK            |       |      |         |     |
| 33  | XF9049101 | PLATE ASSEMBLY                 |       |      |         |     |
| 34  | XF8888101 | THREAD GUIDE SHUTTER           |       |      |         |     |
| 35  | XF8889001 | THREAD GUIDE                   |       |      |         |     |
| 36  | XG3103001 | THREAD TAKE UP SPRING          |       |      |         |     |
| 37  | XD0377151 | THREAD CATCHING SPRING CASE FE |       |      |         |     |
| 38  | XE5731001 | THREAD CUTTING SHUTTER         |       |      |         |     |
| 39  | XD0379051 | THREAD SENSOR HOLDER FE        |       |      |         |     |
| 40  | XF8944201 | UP THREAD PCB ASSY NEXT F      |       |      |         |     |
| 41  | 0A4302006 | SCREW PAN (S/P WASHER) M3X20   |       |      |         |     |
| 42  | 048030346 | RETAINING RING E3              |       |      |         |     |
| 43  | XC7931050 | THREAD GUIDE WIRE              |       |      |         |     |
| 44  | XH4146001 | WASHER,PLAIN                   |       |      |         |     |

## (5)\_NEEDLE THREADING MECHANISM

| No. | CODE      | NAME                        | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|-----------------------------|-------|------|---------|-----|
| 45  | XC7564021 | SCREW PAN(S/P WASHER)M3X6   |       |      |         |     |
| 46  | 060300416 | SCREW BIND M3X4             |       |      |         |     |
| 47  | XC6055021 | SCREW, BIND M3X3            |       |      |         |     |
| 48  | XG1449001 | PULSE MOTOR:AT M35SP-9NK    |       |      |         |     |
| 49  | XF9380101 | LEAD WIRE ASSY ATPM         |       |      |         |     |
| 50  | XF8892101 | INITIAL ADJUSTING PLATE     |       |      |         |     |
| 51  | XC3253051 | RUBBER                      |       |      |         |     |
| 52  | XG1817001 | RUBBER                      |       |      |         |     |
| 53  | X53169020 | BAND                        |       |      |         |     |
| 54  | XF8893001 | COVER HOLDER                |       |      |         |     |
| 55  | XG0730001 | THREAD GUARD PLATE          |       |      |         |     |
| 56  | XG0747001 | SHUTTER PULL SPRING         |       |      |         |     |
| 57  | 060400816 | SCREW BIND M4X8             |       |      |         |     |
| 58  | XE1489001 | STUD SCREW M4               |       |      |         |     |
| 59  | XG4250001 | THREAD GUARD COVER          |       |      |         |     |
| 60  | XG5675001 | FRONT THREAD GUARD COVER    |       |      |         |     |
| 61  | 0A5300606 | SCREW PAN (S/P WASHER) M3X6 |       |      |         |     |

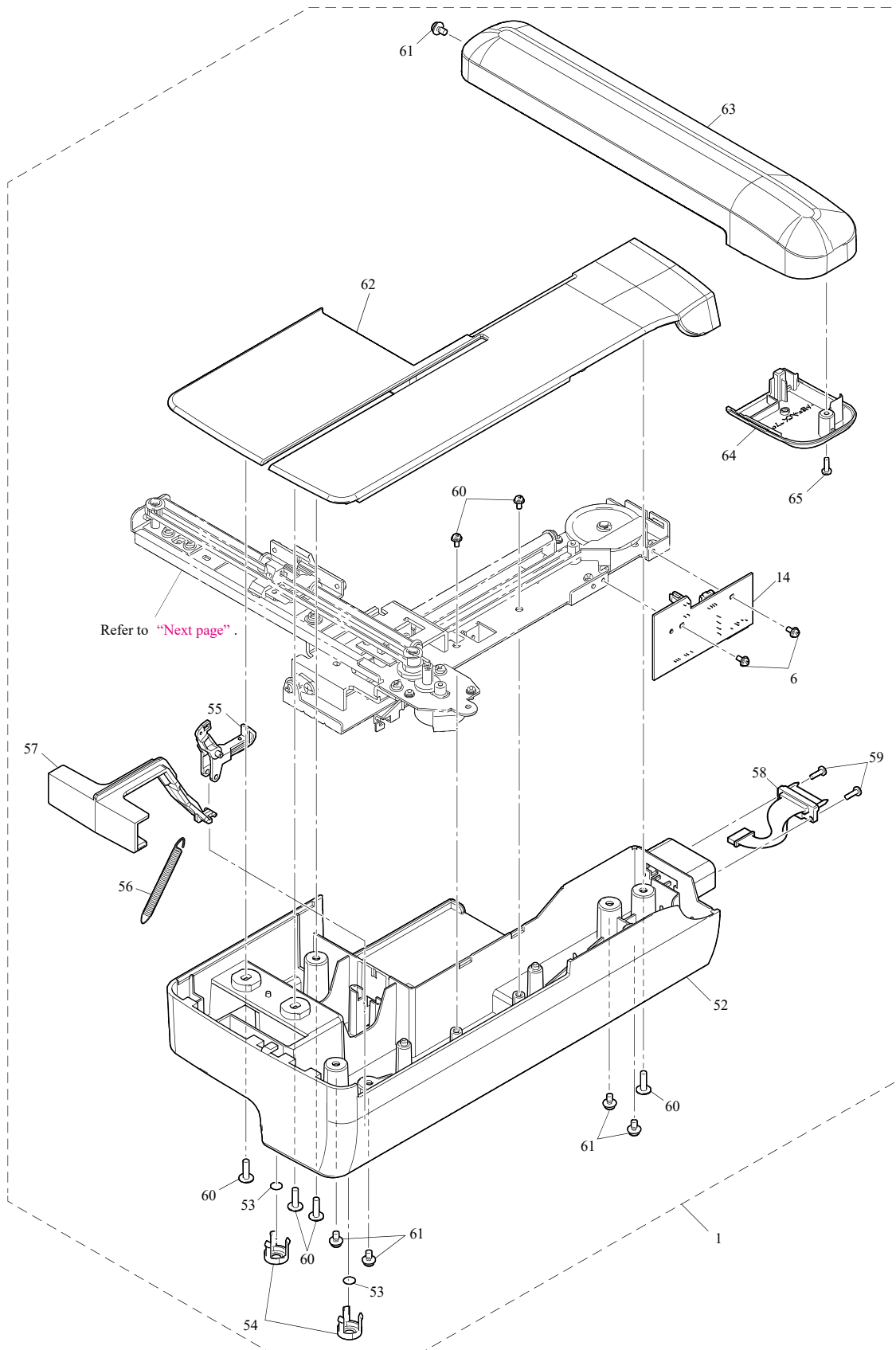
## (6)\_ELECTRIC PARTS / MAIN MOTOR UNIT



## (6)\_ELECTRIC PARTS / MAIN MOTOR UNIT

| No. | CODE      | NAME                          | MODEL | SPEC      | REMARKS    | R/H |
|-----|-----------|-------------------------------|-------|-----------|------------|-----|
|     |           | ELECTRIC PARTS                |       |           |            |     |
| 1   | XG7049001 | MAIN PCB SUPPLY ASSY FEMB     |       |           |            |     |
| 2   | XG4218001 | LEAD WIRE ASSY MAIN-POWER 7.4 |       |           |            |     |
| 3   | XF9852001 | NP PCB ASSY NEXT F            |       |           |            |     |
| 4   | XG5582401 | POWER SUPPLY UNIT NEXT F74 US |       | 120V      | 2000021997 |     |
| 4   | XG4384401 | POWER SUPPLY UNIT NEXT F74 EU |       | 220V-230V | 2000021997 |     |
| 5   | 085311016 | TAPTITE BIND B M3X10          |       |           |            |     |
| 6   | 0A5401006 | SCREW PAN (S/P WASHER) M4X10  |       |           |            |     |
| 7   | 060400816 | SCREW BIND M4X8               |       |           |            |     |
| 8   | XG3869001 | NP PCB HOLDER                 |       |           |            |     |
| 9   | XG3870001 | BELT GUARD                    |       |           |            |     |
| 10  | 0603025F6 | SCREW BIND M3X25              |       |           |            |     |
| 11  | XG0870001 | COATING CLIP                  |       |           |            |     |
| 12  | X53169020 | BAND                          |       |           |            |     |
|     |           |                               |       |           |            |     |
|     |           | MAIN MOTOR UNIT               |       |           |            |     |
| 13  | XC2685051 | T BELT494-2GT-6               |       |           |            |     |
| 14  | XG5756101 | ASSY:MAIN MOTOR-NEXT F V0     |       |           |            |     |
| 15  | XH2790001 | MOTOR FAN                     |       |           | 2000017068 |     |
| 16  | XF8906001 | MOTOR HOLDER                  |       |           |            |     |
| 17  | 0A5300806 | SCREW PAN (S/P WASHER) M3X8   |       |           |            |     |
| 18  | XA8474021 | UPSET 4X12 DB                 |       |           |            |     |

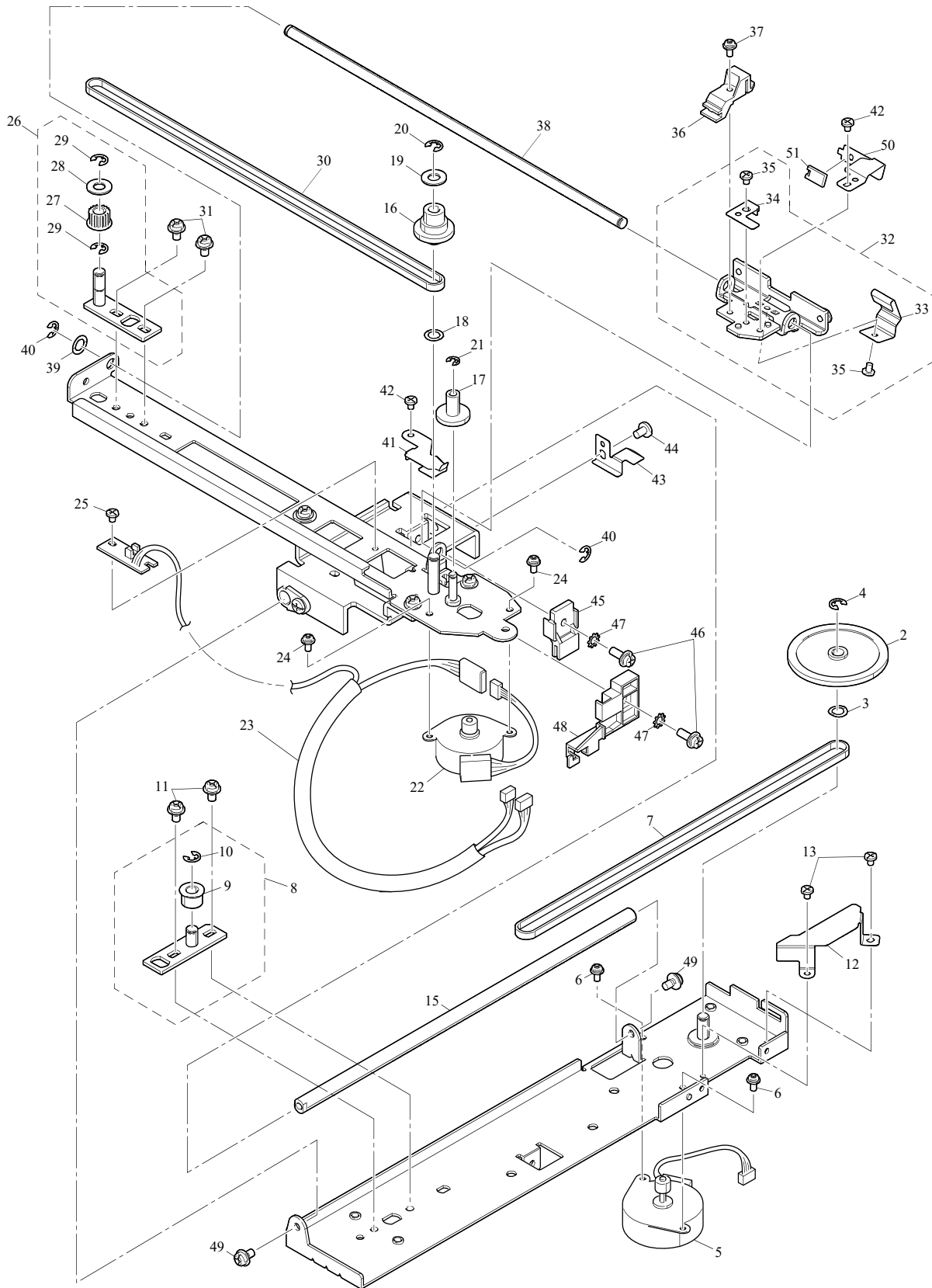
## (7)-1\_EMBROIDERY UNIT (1/2)



## (7)-1\_EMBROIDERY UNIT (1/2)

| No. | CODE      | NAME                          | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|-------------------------------|-------|------|------------|-----|
| 1   | XG7029001 | EMBROIDERY UNIT SUPPLY ASSY   |       |      |            |     |
| 6   | XA8390021 | SCREW                         |       |      |            |     |
| 14  | D01XU2001 | EMB RELAY PCB ASSY NEXT F 7.4 |       |      | 2000016568 |     |
| 52  | XG5682001 | ES BASE COVER ASSY            |       |      |            |     |
| 53  | X59853020 | RUBBER CUSHION                |       |      |            |     |
| 54  | XC8094051 | RUBBER CUSHION COVER          |       |      |            |     |
| 55  | XC8095051 | LOCK FINGER                   |       |      |            |     |
| 56  | XC8096051 | SPRING                        |       |      |            |     |
| 57  | XD0455051 | LOCK RELEASE LEVER            |       |      |            |     |
| 58  | XF9394001 | LEAD WIRE ASSY EMB UNIT-MAIN  |       |      |            |     |
| 59  | 085301017 | TAPTITE BIND P M3X10          |       |      |            |     |
| 60  | 087411416 | TAPTITE CUP B M4X14           |       |      |            |     |
| 61  | XC7566051 | SCREW, PAN (S/P WASHER) M4X8  |       |      |            |     |
| 62  | XG5683001 | ES MAIN COVER ASSY            |       |      |            |     |
| 63  | XG5684001 | X CARRIAGE COVER              |       |      |            |     |
| 64  | XG4979001 | YPM COVER                     |       |      |            |     |
| 65  | 085301017 | TAPTITE BIND P M3X10          |       |      |            |     |

## (7)-2\_EMBROIDERY UNIT (2/2)





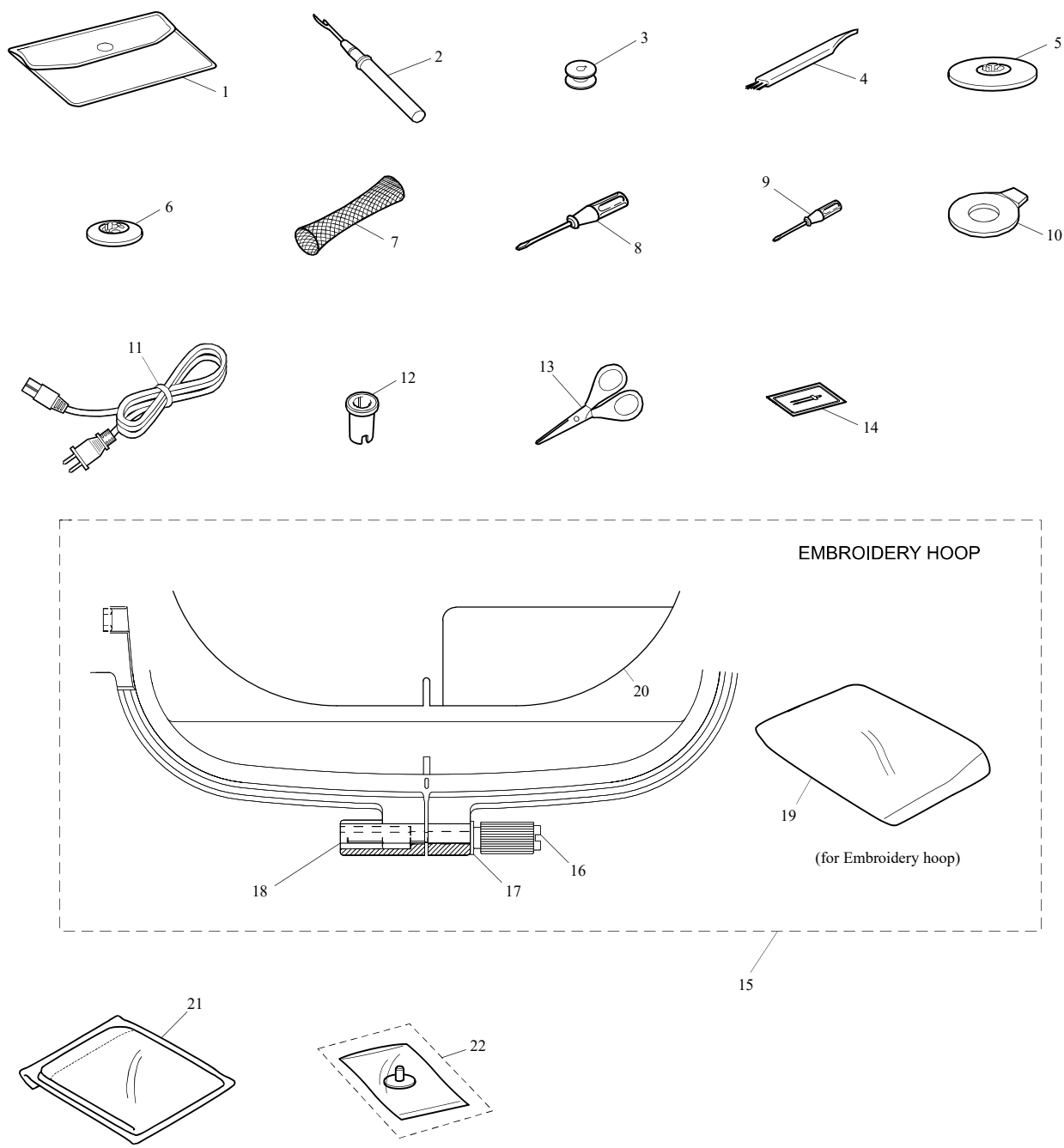
## (7)-2\_EMBROIDERY UNIT (2/2)

| No. | CODE      | NAME                          | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|-------------------------------|-------|------|------------|-----|
| 2   | XD1350050 | X DRIVING GEAR PULLEY         |       |      | 2000020623 |     |
| 3   | XE2199001 | WASHER SPRING                 |       |      |            |     |
| 4   | 048040346 | RETAINING RING E4             |       |      |            |     |
| 5   | XG5237001 | X PULSE MOTOR PM42S-048-BKF6  |       |      |            |     |
| 6   | XA8390021 | SCREW                         |       |      |            |     |
| 7   | XA2123051 | TIMING BELT 60S2M494          |       |      |            |     |
| 8   | XD0418051 | X TENSION PULLEY ASSY         |       |      |            |     |
| 9   | XA2127050 | TENSION PULLEY                |       |      |            |     |
| 10  | 048040346 | RETAINING RING E4             |       |      |            |     |
| 11  | XC7566051 | SCREW, PAN (S/P WASHER) M4X8  |       |      |            |     |
| 12  | XG6322001 | OIL GUARD PLATE               |       |      |            |     |
| 13  | 060300416 | SCREW BIND M3X4               |       |      |            |     |
| 15  | XA2128051 | X GUIDE SHAFT                 |       |      |            |     |
| 16  | XD1351050 | Y DRIVING GEAR PULLEY         |       |      |            |     |
| 17  | XD1161050 | IDLE GEAR                     |       |      |            |     |
| 18  | XE2199001 | WASHER SPRING                 |       |      |            |     |
| 19  | 025060235 | WASHER PLAIN M 6              |       |      |            |     |
| 20  | 048040346 | RETAINING RING E4             |       |      |            |     |
| 21  | 048030346 | RETAINING RING E3             |       |      |            |     |
| 22  | XG5238001 | Y PULSE MOTOR PM35S-048-BKF3  |       |      |            |     |
| 23  | XE3234001 | LEAD WIRE SUPPLY ASSY: SLEEVE |       |      |            |     |
| 24  | XA8390021 | SCREW                         |       |      |            |     |
| 25  | 060300416 | SCREW BIND M3X4               |       |      |            |     |
| 26  | XD0438051 | Y TENSION PULLEY ASSY         |       |      |            |     |
| 27  | XA2127050 | TENSION PULLEY                |       |      |            |     |
| 28  | 025060235 | WASHER PLAIN M 6              |       |      |            |     |
| 29  | 048040346 | RETAINING RING E4             |       |      |            |     |
| 30  | XC8041051 | TIMING BELT 40S2M530          |       |      |            |     |
| 31  | XC7566051 | SCREW, PAN (S/P WASHER) M4X8  |       |      |            |     |
| 32  | XD0441151 | Y CARRIAGE ASSY               |       |      |            |     |
| 33  | XH2603001 | HOOP FIXED SPRING             |       |      |            |     |
| 34  | XD0445050 | Y INITIAL SHUTTER             |       |      |            |     |
| 35  | 060300416 | SCREW BIND M3X4               |       |      |            |     |
| 36  | XH2577001 | Y SLIDER                      |       |      |            |     |
| 37  | XA8390021 | SCREW                         |       |      |            |     |
| 38  | XA2139051 | Y GUIDE SHAFT                 |       |      |            |     |
| 39  | 103810022 | WASHER, WAVE SPRING           |       |      |            |     |
| 40  | 048040346 | RETAINING RING E4             |       |      |            |     |
| 41  | XE0391001 | CORD GUIDE ASSY               |       |      |            |     |
| 42  | 060300416 | SCREW BIND M3X4               |       |      |            |     |
| 43  | XD0447050 | X INITIAL SHUTTER             |       |      |            |     |
| 44  | 060400616 | SCREW BIND M4X6               |       |      |            |     |
| 45  | D027BM001 | X BELT PRESSER                |       |      | 2000021062 |     |
| 46  | XC7567051 | SCREW, PAN (S/P WASHER) M4X12 |       |      |            |     |

## (7)-2\_EMBROIDERY UNIT (2/2)

| No. | CODE      | NAME                         | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|------------------------------|-------|------|---------|-----|
| 47  | 027040226 | WASHER EX TOOTH 4            |       |      |         |     |
| 48  | XD0448150 | X SLIDER                     |       |      |         |     |
| 49  | XC7566051 | SCREW, PAN (S/P WASHER) M4X8 |       |      |         |     |
| 50  | XD0768051 | Y GUIDE SHAFT PRESSER PLATE  |       |      |         |     |
| 51  | XD0769050 | Y GUIDE SHAFT PRESSER        |       |      |         |     |

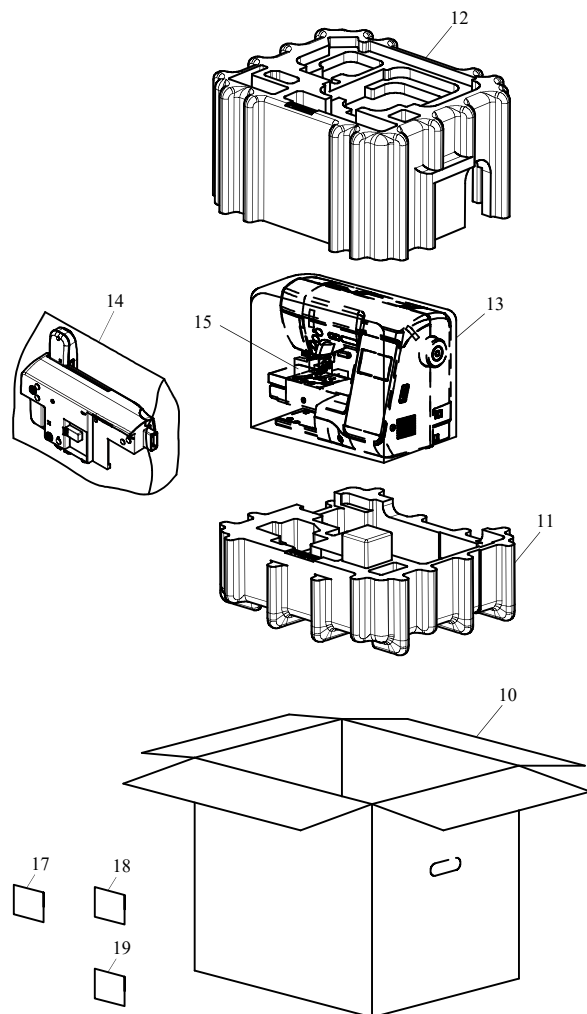
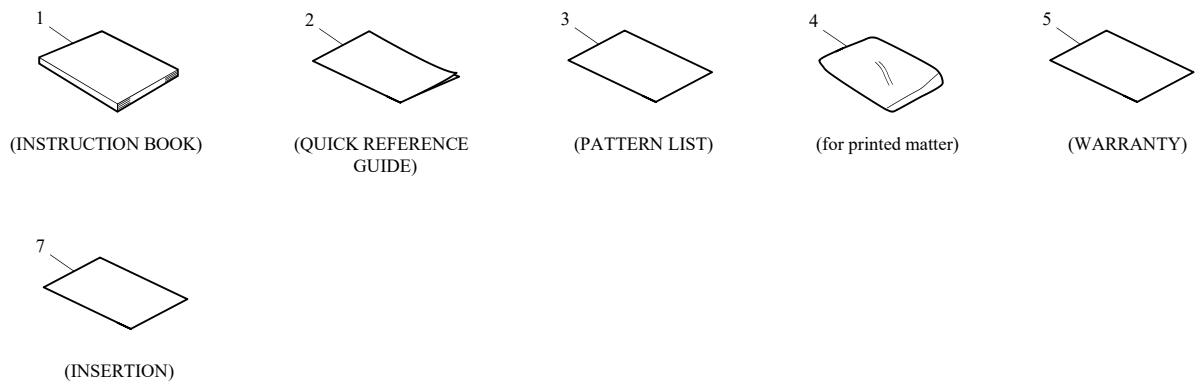
(8)\_ACCESSORY PARTS



## (8)\_ACCESSORY PARTS

| No. | CODE      | NAME                           | MODEL         | SPEC | REMARKS    | R/H |
|-----|-----------|--------------------------------|---------------|------|------------|-----|
| 1   | XC4487021 | ACCESSORY BAG                  |               |      |            |     |
| 2   | XZ5082101 | SEAM RIPPER                    |               |      | 2000017910 |     |
| 3   | ACC       | BOBBIN                         |               |      |            |     |
| 4   | X59476051 | CLEANING BRUSH                 |               |      |            |     |
| 5   | 130012027 | SPOOL PRESSER A                |               |      |            |     |
| 6   | 130013126 | SPOOL PRESSER B                |               |      |            |     |
| 7   | XA5523020 | NET                            |               |      |            |     |
| 8   | XC8349021 | SCREW DRIVER                   |               |      |            |     |
| 9   | X55468051 | SCREW DRIVER S                 |               |      |            |     |
| 10  | XC1074051 | DISC-SHAPED SCREWDRIVER        |               |      |            |     |
| 11  | XH3053001 | POWER SUPPLY CORD:US           |               | USA  |            |     |
| 11  | XF5050001 | POWER SUPPLY CORD:BRZ          |               | BRA  |            |     |
| 12  | XA5752121 | SPOOL CAP (SMALL)              |               |      |            |     |
| 13  | XC1807221 | SCISSORS                       |               |      |            |     |
| 14  | X59535051 | NEEDLE SET                     |               |      |            |     |
| 15  | ACC       | EF26 985 EMBROIDERY FRAME LARG | PE800, BE815L |      |            |     |
| 15  | XA2171101 | EF25 985 EMBROIDERY FRAME M    | BE815L        |      |            |     |
| 16  | XE4590001 | THUMB SCREW                    |               |      |            |     |
| 17  | XG4333001 | WASHER                         |               |      |            |     |
| 18  | XA6982001 | NUT                            |               |      |            |     |
| 19  | XC2208001 | BAG 240X330H                   |               |      |            |     |
| 20  | XD0464051 | EMBROIDERY SHEET L ASSY F      | PE800, BE815L |      |            |     |
| 20  | XD0655051 | EMBROIDERY SHEET M ASSY F      | BE815L        |      |            |     |
| 21  | XG5208001 | DUST COVER ASSY EMB BRO        |               |      |            |     |
| 22  | XH4398001 | BOBBIN GUIDE SET               |               | USA  |            |     |

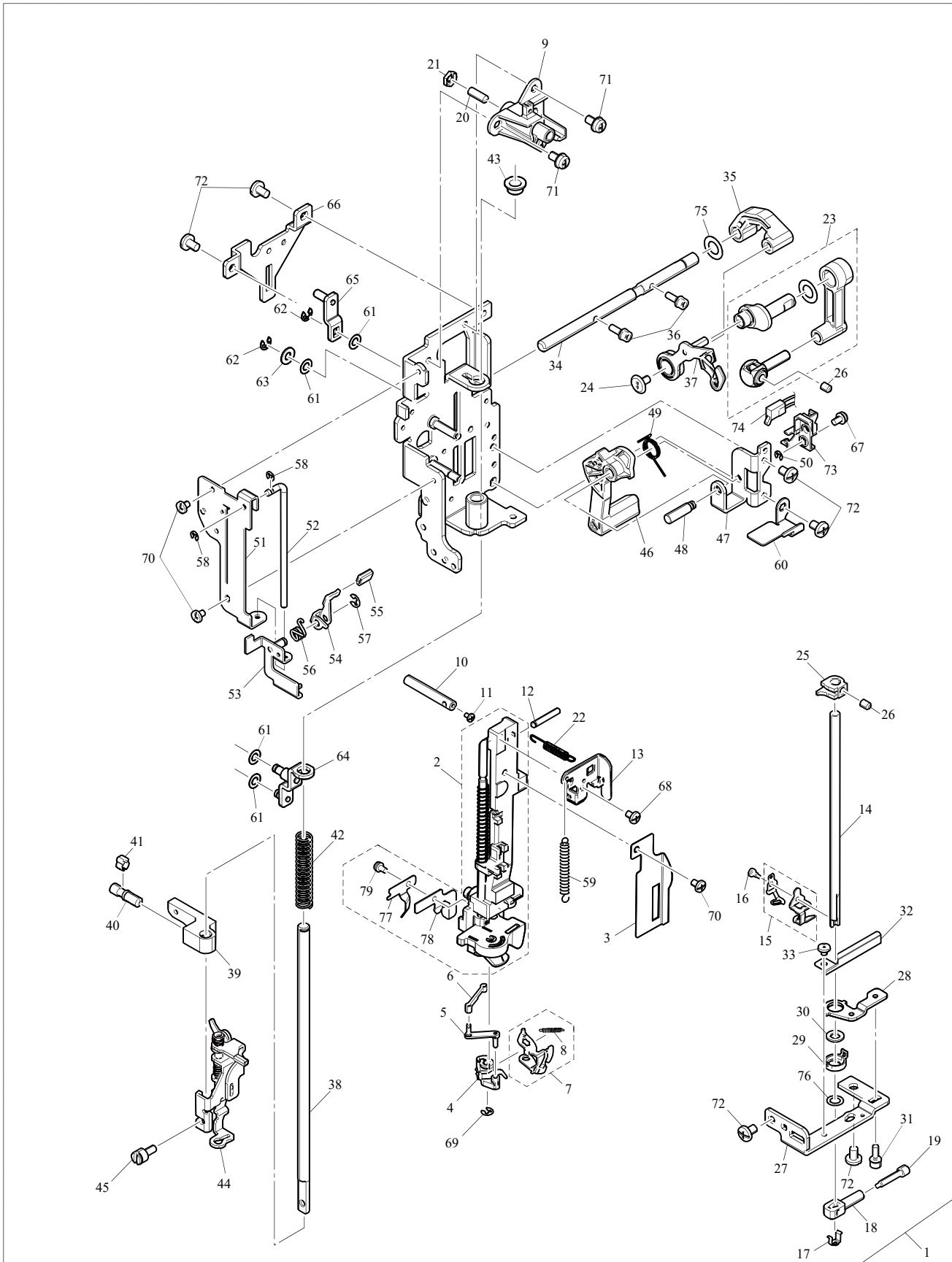
## (9)\_USER MANUAL / PACKAGE



## (9)\_USER MANUAL / PACKAGE

| No. | CODE      | NAME                           | MODEL  | SPEC       | REMARKS    | R/H |
|-----|-----------|--------------------------------|--------|------------|------------|-----|
|     |           | USER MANUAL                    |        |            |            |     |
| 1   | XG5444201 | INSTRUCTION BOOK ENG           |        | English    |            |     |
| 1   | XG5445201 | INSTRUCTION BOOK SPA           |        | Spanish    |            |     |
| 1   | XG5520101 | INSTRUCTION BOOK POR           |        | Portuguese |            |     |
| 1   | XG5522101 | INSTRUCTION BOOK FRA           |        | French     |            |     |
| 2   | XG5446101 | QUICK REFERENCE GUIDE EMB      | PE800  |            |            |     |
| 2   | XG5531001 | QUICK REFERENCE GUIDE EMB LATI | BE815L |            |            |     |
| 3   | XG5448001 | PATTERN LIST                   |        |            |            |     |
| 4   | XA0188020 | BAG 260X375HC                  |        |            |            |     |
| 5   | D01G7K001 | WARRANTY SUPPORT SHEET BRO     |        | USA        |            |     |
| 5   | D029YB001 | WARRANTY CARD BRO BR HSM       |        | BRA        | 2000018778 |     |
| 7   | XG4337201 | IBROIDERY INSERTION 3 D        |        | USA        |            |     |
| 7   | XF5561001 | INTEL INSERTION                |        | BRA        |            |     |
| 7   | XH3654001 | BRAZIL FREQUENCY INSERTION     |        | BRA        |            |     |
| 7   | XH4528001 | MOVIE INSERTION LATIN          |        | BRA        |            |     |
|     |           |                                |        |            |            |     |
|     |           | PACKAGE                        |        |            |            |     |
| 10  | XH1521001 | CARTON MODEL:PE800             | PE800  |            |            |     |
| 10  | XH4529001 | CARTON MODEL:BE815L            | BE815L |            |            |     |
| 11  | XG5217001 | BOTTOM SUPPORT SF EMB          |        |            |            |     |
| 12  | XG5216001 | BODY SUPPORT SF EMB            |        |            |            |     |
| 13  | XE3838001 | BAG 750X600H                   |        |            |            |     |
| 14  | XE9881001 | BAG 630X630H                   |        |            |            |     |
| 15  | XC4762350 | THREADER SUPPORT SF            |        |            |            |     |
| 17  | XH3835301 | BRAZIL ADDRESS LABEL SG        |        | BRA        | 2000021832 |     |
| 18  | XG4213001 | WARRANTY LABEL BR 1YEAR        |        | BRA        |            |     |
| 19  | XG9669001 | BR ACC LABEL PE810L            |        | BRA        |            |     |

# (10)\_NEEDLE-PRESSER MODULE



## (10)\_NEEDLE-PRESSER MODULE

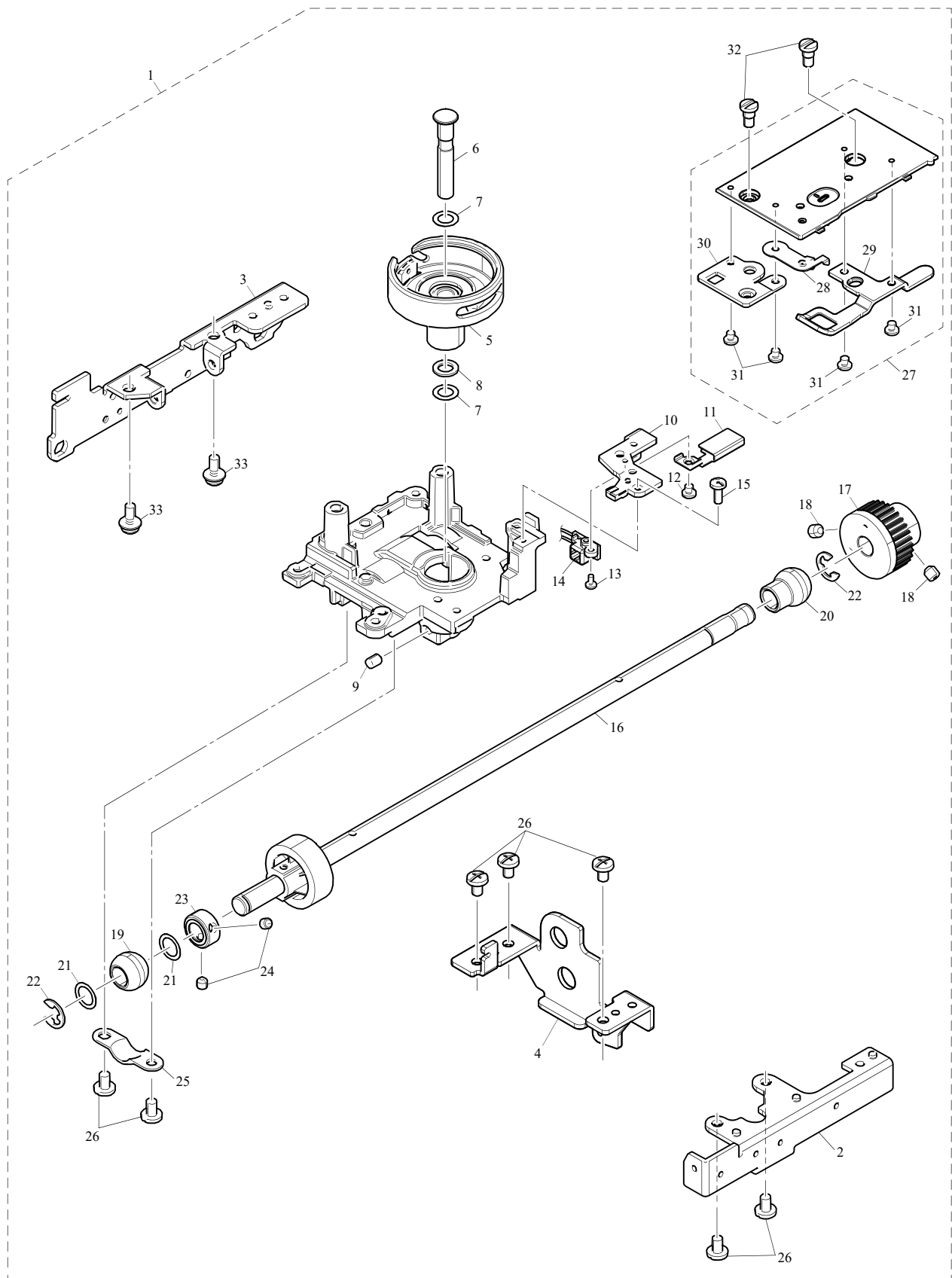
| No. | CODE      | NAME                           | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|--------------------------------|-------|------|---------|-----|
| 1   | XG7047101 | NEEDLE UNIT SUPPLY ASSY        |       |      |         |     |
| 2   | XF9473001 | NEEDLE BAR SUPPORTER ASSY      |       |      |         |     |
| 3   | XZ0417150 | GUARD PLATE                    |       |      |         |     |
| 4   | XD1550351 | THREADER HOOK ASSY             |       |      |         |     |
| 5   | XD1546051 | LINK A ASSY                    |       |      |         |     |
| 6   | XG5716001 | LINK B                         |       |      |         |     |
| 7   | XC9613121 | THREAD GUIDE ASSY              |       |      |         |     |
| 8   | XC9616051 | SPRING                         |       |      |         |     |
| 9   | XF8727001 | SHAFT BUSHING A ASSY           |       |      |         |     |
| 10  | XC2419021 | SHAFT                          |       |      |         |     |
| 11  | 000020416 | SCREW BIND M2X4                |       |      |         |     |
| 12  | XG1370001 | NEEDLE HOLDER SHAFT C          |       |      |         |     |
| 13  | XG0742101 | NEEDLE HOLDER SHAFT PLATE      |       |      |         |     |
| 14  | XF2685001 | NEEDLE BAR                     |       |      |         |     |
| 15  | XE7727301 | N/B THREAD GUIDE SUPPLY ASSY   |       |      |         |     |
| 16  | X53053052 | SCREW SM2.38                   |       |      |         |     |
| 17  | XC2426120 | NEEDLE THREAD PLATE            |       |      |         |     |
| 18  | XG7584101 | NEEDLE BLOCK 6                 |       |      |         |     |
| 19  | XZ0388251 | NEEDLE CLAMP SCREW             |       |      |         |     |
| 20  | 014401232 | SET SCREW SOCKET (CP) M4X12    |       |      |         |     |
| 21  | X56851021 | LOCK NUT                       |       |      |         |     |
| 22  | D01H4N001 | SPRING                         |       |      |         |     |
| 23  | XG3213001 | NEEDLE BAR CRANK R SUPPLY ASSY |       |      |         |     |
| 24  | XE1999001 | SCREW, FLAT SM3.57-40X7 L      |       |      |         |     |
| 25  | XC2434021 | NEEDLE THREAD BLOCK            |       |      |         |     |
| 26  | 012400432 | SET SCREW SOCKET (FT) M4X4     |       |      |         |     |
| 27  | XF8735001 | NEEDLE SUPPORTER ARM BASE      |       |      |         |     |
| 28  | XF9567001 | NEEDLE HOLDER GUIDE ASSY       |       |      |         |     |
| 29  | XF8737001 | NEEDLE BAR FELT HOLDER         |       |      |         |     |
| 30  | XF3031001 | NEEDLE BAR FELT                |       |      |         |     |
| 31  | XC3338021 | SCREW3X8                       |       |      |         |     |
| 32  | XF8741001 | THREAD GUIDE PLATE             |       |      |         |     |
| 33  | XC6055021 | SCREW, BIND M3X3               |       |      |         |     |
| 34  | XF8743101 | TAKE-UP SUPPORT SHAFT          |       |      |         |     |
| 35  | XF8744001 | THREAD TAKE-UP LEVER LINK      |       |      |         |     |
| 36  | XC3037021 | SCREW3X10                      |       |      |         |     |
| 37  | XG3207001 | THREAD TAKE-UP LEVER ASSY      |       |      |         |     |
| 38  | XF8748001 | PRESSER BAR                    |       |      |         |     |
| 39  | XF8749001 | PRESSER BAR CLAMP              |       |      |         |     |
| 40  | XG5416001 | EMB PRESS BAR CLAMP SCREW      |       |      |         |     |
| 41  | XG5417001 | EMB CLAMP COLLAR               |       |      |         |     |
| 42  | XC4457051 | SPRING                         |       |      |         |     |
| 43  | XF8801001 | PRESSER BAR BUSHING            |       |      |         |     |
| 44  | XD0474151 | EMBROIDERY PRESSER ASSEMBLY    |       |      |         |     |



## (10)\_NEEDLE-PRESSER MODULE

| No. | CODE      | NAME                          | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|-------------------------------|-------|------|------------|-----|
| 45  | XG1343001 | SCREW SM3.57-40X8             |       |      |            |     |
| 46  | XF8754001 | PRESSER FOOT LIFTER           |       |      |            |     |
| 47  | XF8755001 | PRESSER FOOT LIFTER HOLDER    |       |      |            |     |
| 48  | XF8756001 | PRESSER FOOT LIFTER SHAFT     |       |      |            |     |
| 49  | XF8757001 | PRESSER FOOT LIFTER SPRING    |       |      |            |     |
| 50  | 048030346 | RETAINING RING E3             |       |      |            |     |
| 51  | XF8759001 | LEVER GUIDE SHAFT HOLDER      |       |      |            |     |
| 52  | XF8760001 | LEVER GUIDE SHAFT             |       |      |            |     |
| 53  | XF8762001 | LEVER A ASSY                  |       |      |            |     |
| 54  | XH2583001 | LEVER B                       |       |      |            |     |
| 55  | XH2584001 | CAP                           |       |      |            |     |
| 56  | XC2460021 | TORSION SPRING                |       |      |            |     |
| 57  | 048030346 | RETAINING RING E3             |       |      |            |     |
| 58  | 048020346 | RETAINING RING E2             |       |      |            |     |
| 59  | XG2056101 | SPRING                        |       |      |            |     |
| 60  | XG4319001 | EMBROIDERY FOOT SPACER        |       |      |            |     |
| 61  | 137999020 | POLYESTER SLIDER              |       |      |            |     |
| 62  | 048030346 | RETAINING RING E3             |       |      |            |     |
| 63  | 026040236 | WASHER PLAIN M 4              |       |      |            |     |
| 64  | XF8789001 | PRESSER ADJUSTER PLATE ASSY   |       |      |            |     |
| 65  | XF8793001 | PRESSER ADJUSTER ROD ASSY     |       |      |            |     |
| 66  | XG4198001 | PRESSER DIAL HOLDER           |       |      |            |     |
| 67  | 0A4300606 | SCREW PAN (S/P WASHER) M3X6   |       |      |            |     |
| 68  | D01P5X001 | SCREW BIND M3X6               |       |      | 2000017308 |     |
| 69  | 048025346 | RETAINING RING E2.5           |       |      |            |     |
| 70  | 060300416 | SCREW BIND M3X4               |       |      |            |     |
| 71  | 0A4400806 | SCREW PAN (S/P WASHER) M4X8   |       |      |            |     |
| 72  | 060400616 | SCREW BIND M4X6               |       |      |            |     |
| 73  | XG0653001 | PF LIFTER SWITCH HOLDER       |       |      |            |     |
| 74  | XG0342001 | SW ASSY:PF-NEXTF              |       |      |            |     |
| 75  | XF9096001 | WASHER                        |       |      |            |     |
| 76  | 137999020 | POLYESTER SLIDER              |       |      |            |     |
| 77  | XG4318001 | LINK GUIDE PLATE              |       |      |            |     |
| 78  | XF8726001 | HOOK RELEASE PLATE            |       |      |            |     |
| 79  | 0A4260506 | SCREW PAN (S/P WASHER) M2.6X5 |       |      |            |     |

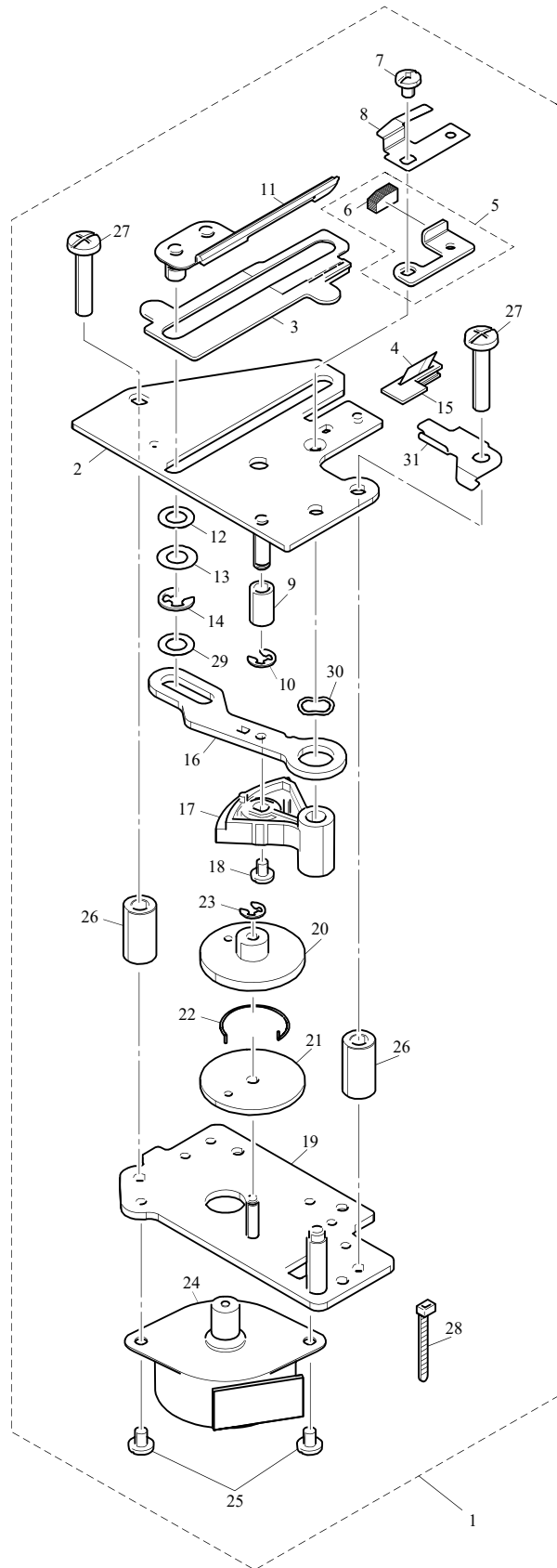
## (11)\_FEED MODULE



## (11)\_FEED MODULE

| No. | CODE      | NAME                           | MODEL | SPEC | REMARKS    | R/H |
|-----|-----------|--------------------------------|-------|------|------------|-----|
| 1   | XG7048001 | FEED UNIT SUPPLY ASSY          |       |      |            |     |
| 2   | XF9571101 | FEED HOLDER FRONT PLATE EMB    |       |      |            |     |
| 3   | XF8813001 | FEED HOLDER REAR PLATE         |       |      |            |     |
| 4   | XF8815001 | FEED HOLDER SIDE PLATE         |       |      |            |     |
| 5   | XC4141121 | OUTER ROTARY HOOK ASSY         |       |      |            |     |
| 6   | XF8841001 | OUTER ROTARY HOOK SHAFT        |       |      |            |     |
| 7   | 137805022 | SPACER                         |       |      |            |     |
| 8   | XG8725001 | WASHER 6                       |       |      |            |     |
| 9   | 014400632 | SET SCREW SOCKET (CP) M4X6     |       |      |            |     |
| 10  | XC8406451 | INNER ROTARY HOOK BRACKET ASSY |       |      |            |     |
| 11  | XC7866351 | CORD HOLDER                    |       |      |            |     |
| 12  | 060260316 | SCREW BIND M2.6X3              |       |      |            |     |
| 13  | 000020416 | SCREW BIND M2X4                |       |      |            |     |
| 14  | XG0351001 | PHOTO DIODE HOLDER ASSY NEXT F |       |      |            |     |
| 15  | 060300816 | SCREW BIND M3X8                |       |      |            |     |
| 16  | XG5937001 | LOWER SHAFT ASSY               |       |      |            |     |
| 17  | XC4943021 | TIMING PULLEY D                |       |      |            |     |
| 18  | 014500532 | SET SCREW SOCKET (CP) M5X5     |       |      |            |     |
| 19  | X52664020 | LOWER SHAFT BUSHING            |       |      |            |     |
| 20  | XE4150001 | LOWER SHAFT BUSHING R          |       |      |            |     |
| 21  | X51383020 | WASHER,THRUST                  |       |      |            |     |
| 22  | 048060346 | RETAINING RING E6              |       |      |            |     |
| 23  | 137768121 | SET SCREW COLLAR               |       |      |            |     |
| 24  | 014400432 | SET SCREW SOCKET (CP) M4X4     |       |      |            |     |
| 25  | XC2567021 | BUSHING PRESSER A              |       |      |            |     |
| 26  | 060400616 | SCREW BIND M4X6                |       |      |            |     |
| 27  | XF9573001 | NEEDLE PLATE A ASSY            |       |      |            |     |
| 28  | XF2440001 | STOPPER PLATE                  |       |      |            |     |
| 29  | XF7695001 | F GEAR STOPPER PLATE           |       |      |            |     |
| 30  | XF8850001 | NEEDLE PLATE B SUPPORT PLATE   |       |      |            |     |
| 31  | 060260316 | SCREW BIND M2.6X3              |       |      |            |     |
| 32  | D01VFA001 | NEEDLE PLATE SCREW             |       |      | 2000017068 |     |
| 33  | 0A4400806 | SCREW PAN (S/P WASHER) M4X8    |       |      |            |     |

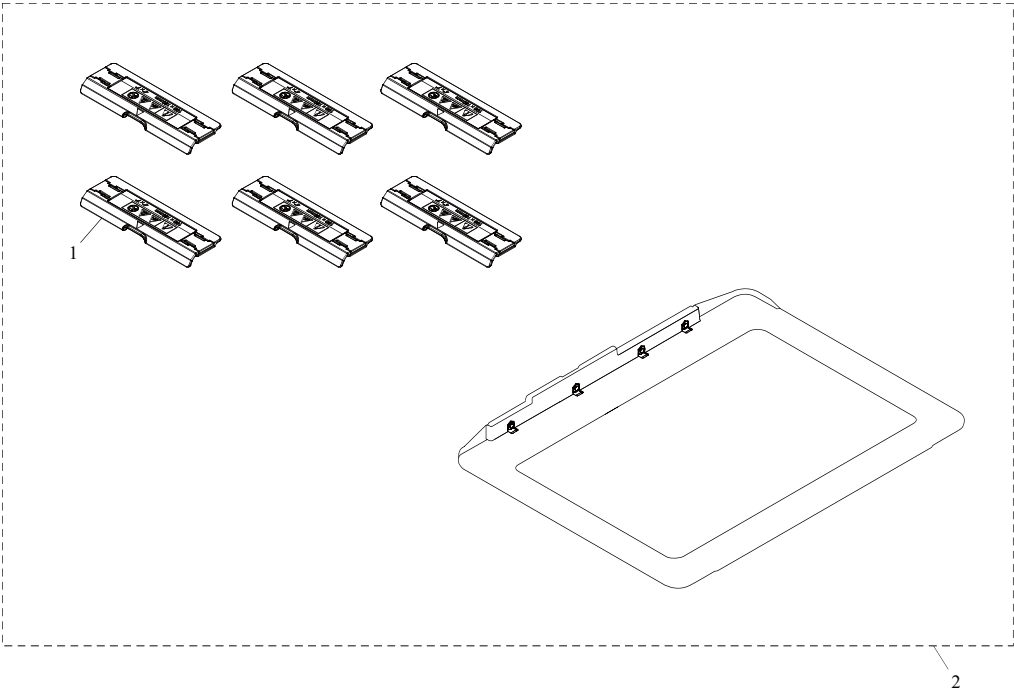
## (12)\_THREAD CUTTER MODULE



## (12)\_THREAD CUTTER MODULE

| No. | CODE      | NAME                           | MODEL | SPEC | REMARKS | R/H |
|-----|-----------|--------------------------------|-------|------|---------|-----|
| 1   | XG5250001 | THREAD CUTTER UNIT SUPPLY ASSY |       |      |         |     |
| 2   | XG0287001 | THREAD CUTTER FRAME ASSY       |       |      |         |     |
| 3   | XC9735050 | SPACER                         |       |      |         |     |
| 4   | XG2930001 | CUTTER BLADE ASSY              |       |      |         |     |
| 5   | XG0286001 | PRESSER PLATE ASSY             |       |      |         |     |
| 6   | XE4993001 | PILE 4X4                       |       |      |         |     |
| 7   | 060300516 | SCREW BIND M3X5                |       |      |         |     |
| 8   | XC2598120 | SPRING PLATE                   |       |      |         |     |
| 9   | XC2587020 | RUBBER                         |       |      |         |     |
| 10  | 048030346 | RETAINING RING E3              |       |      |         |     |
| 11  | XC2583121 | THREAD HOOK ASSY               |       |      |         |     |
| 12  | 137713020 | POLYESTER SLIDER               |       |      |         |     |
| 13  | X56731020 | WASHER                         |       |      |         |     |
| 14  | 048040346 | RETAINING RING E4              |       |      |         |     |
| 15  | XC9736050 | CUTTER HOLDER                  |       |      |         |     |
| 16  | XC2581221 | THREAD CUTTER LEVER            |       |      |         |     |
| 17  | XG0259001 | THREAD CUTTER LEVER GEAR       |       |      |         |     |
| 18  | 0A4300606 | SCREW PAN (S/P WASHER) M3X6    |       |      |         |     |
| 19  | XF8860001 | MOTOR HOLDER ASSY              |       |      |         |     |
| 20  | XC2592020 | IDLE GEAR A                    |       |      |         |     |
| 21  | XC2593020 | IDLE GEAR B                    |       |      |         |     |
| 22  | X56323021 | SPRING                         |       |      |         |     |
| 23  | 048020346 | RETAINING RING E2              |       |      |         |     |
| 24  | XG4216001 | C PULSE MOTOR PM35S-048-BKF4A  |       |      |         |     |
| 25  | 060300416 | SCREW BIND M3X4                |       |      |         |     |
| 26  | XC2594121 | COLLAR                         |       |      |         |     |
| 27  | 060402016 | SCREW BIND M4X20               |       |      |         |     |
| 28  | X53169020 | BAND                           |       |      |         |     |
| 29  | 137713020 | POLYESTER SLIDER               |       |      |         |     |
| 30  | XC8407020 | WAVE-SHAPE SPRING WASHER       |       |      |         |     |
| 31  | XG0350101 | LEAD WIRE GUIDE FILM           |       |      |         |     |

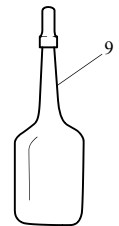
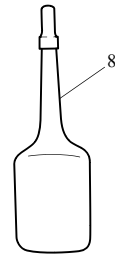
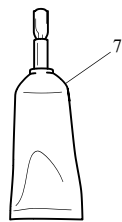
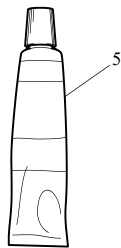
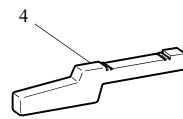
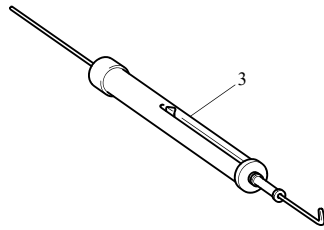
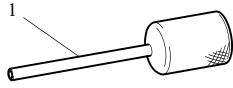
(13)\_MAGNETIC FRAME



## (13)\_MAGNETIC FRAME

| No. | CODE      | NAME                        | MODEL | SPEC       | REMARKS | R/H |
|-----|-----------|-----------------------------|-------|------------|---------|-----|
| 1   | D02A3W001 | MAGNET COVER S ASSY 100X180 |       |            |         |     |
| 2   | ACC       | MAGNETIC FRAME              |       | 180x100 mm |         |     |

## (14)\_SPARE PARTS





## (14)\_SPARE PARTS

| No. | CODE      | NAME                     | MODEL | SPEC        | REMARKS | R/H |
|-----|-----------|--------------------------|-------|-------------|---------|-----|
|     |           | DRIVER                   |       |             |         |     |
| 1   | XE2396001 | BOX SCREW DRIVER 7       |       |             |         |     |
| 1   | XE2395001 | BOX SCREW DRIVER 6       |       |             |         |     |
|     |           |                          |       |             |         |     |
|     |           | GAUGE                    |       |             |         |     |
| 2   | XA9152001 | TENSION GAUGE 10         |       |             |         |     |
| 2   | XA9153001 | TENSION GAUGE 30         |       |             |         |     |
| 2   | XA9154001 | TENSION GAUGE 50         |       |             |         |     |
| 2   | XC2276001 | TENSION GAUGE 100        |       |             |         |     |
| 3   | XC2277001 | PUSH PULL GAUGE          |       |             |         |     |
| 4   | XC2278001 | FEED GAUGE               |       |             |         |     |
|     |           |                          |       |             |         |     |
|     |           | GREASE, OIL              |       |             |         |     |
| 5   | XC8385001 | MOLYKOTE EM30L           |       |             |         |     |
| 6   | XC8387001 | EPNOC AP (N) 0           |       |             |         |     |
| 7   | XC8386001 | *1 MOLYKOTE M DISPERSION |       | EXCEPT: USA |         |     |
| 8   | XC8388001 | FBK OIL RO 100           |       |             |         |     |
| 9   | XG3677001 | OILER SUPPLY ASSY        |       |             |         |     |

\*1 USA must purchase in the US. (It's not listed on the TSCA).